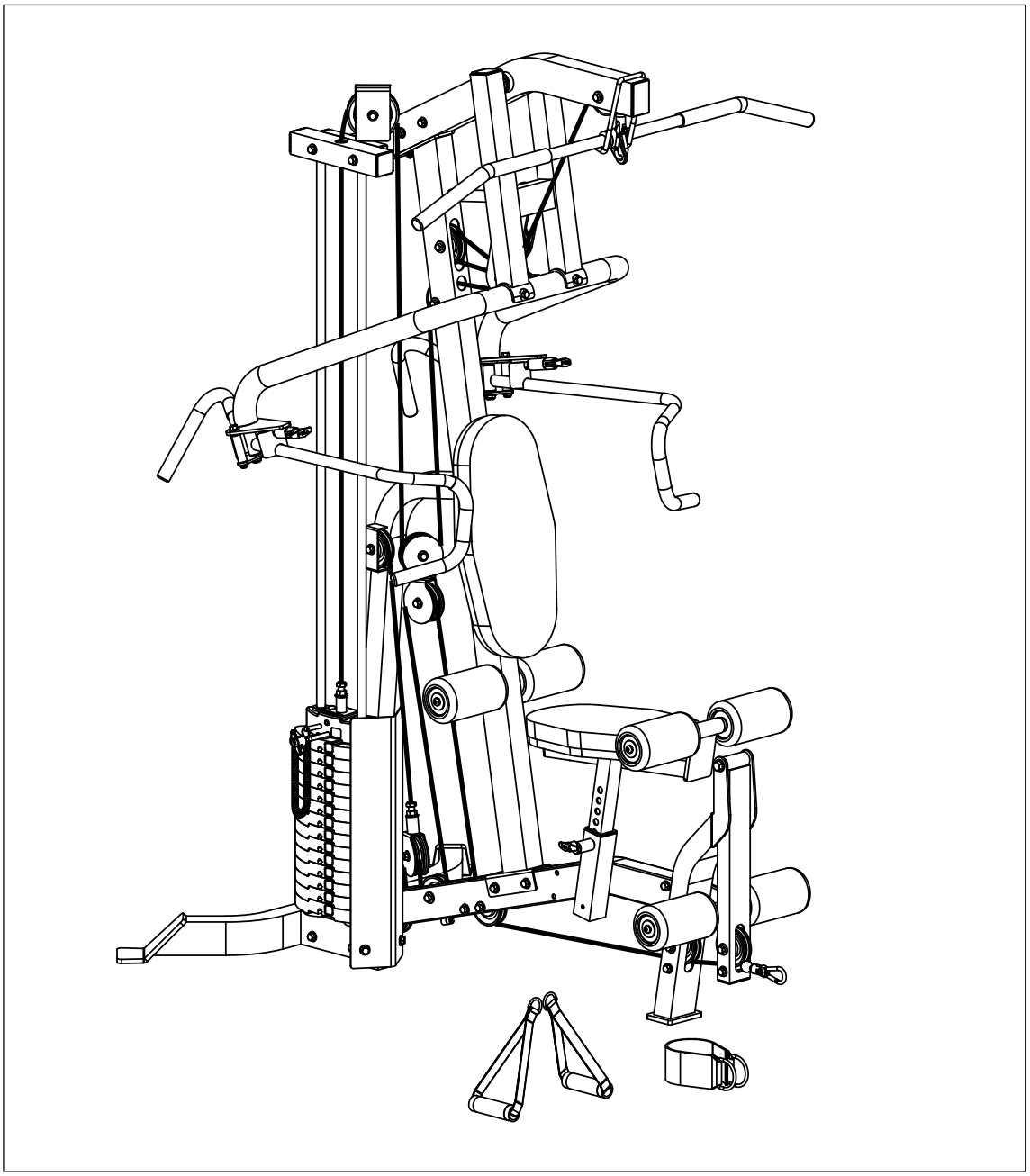
OWNERS MANUAL

HOIST

CLASSIC II



Note: Both Serial Number and Model Number are Required when Ordering Parts

RECORD SERIAL NUMBER HERE

CATALOG NUMBER

0604 - 001

Customer Service

(800) 548-5438

(858) 578-7676

Fax

(858) 578-9558

OWNERS MANUAL

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INSTRUCTIONS

Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only HOIST replacement parts when servicing. Failure to do so will void your warranty and could result in personal injury.

HOIST equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems. First recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized HOIST dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

THIS PRODUCT IS RATED FOR HOME USE ONLY!

Using this product in a commercial setting will void all warranties and can result in serious injury or death!!

TOOLS REQUIRED

Socket Wrench

1/2", 9/16" and 3/4" Sockets

Crescent Wrench

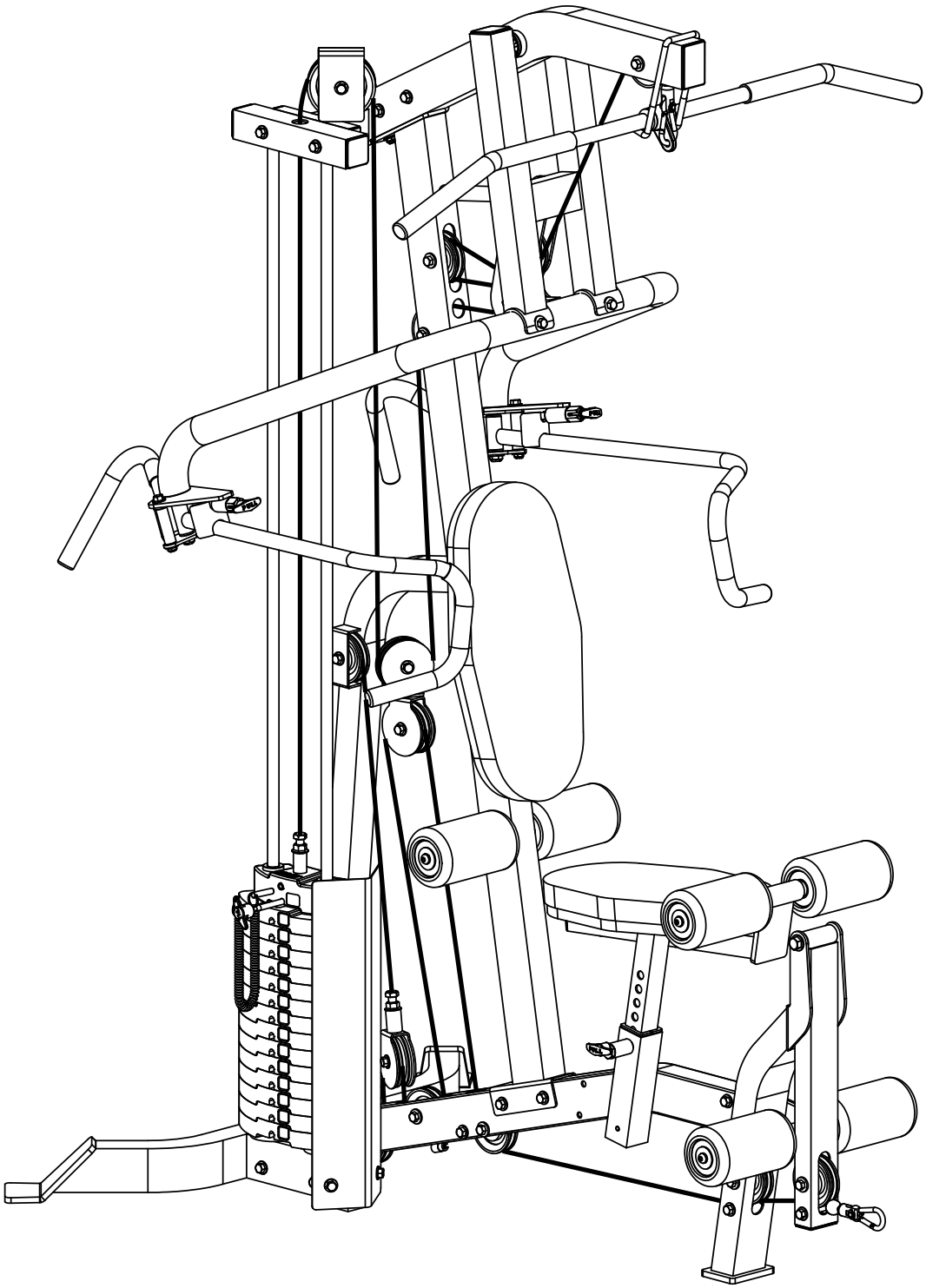
Rubber Mallet

Tape Measure

Level

Allen Wrench Set

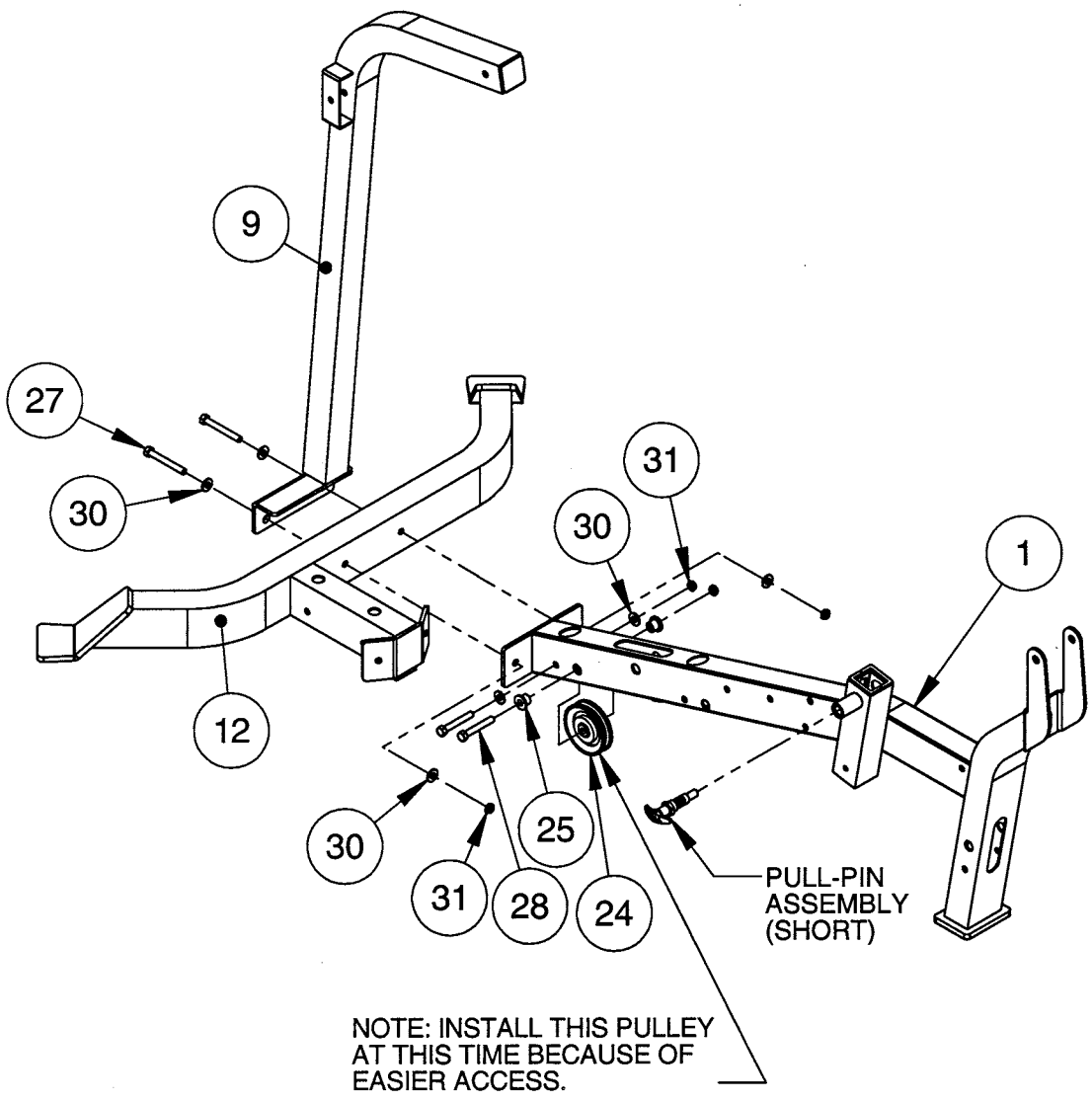
FRAME ASSEMBLY



FRAME ASSEMBLY

STEP 1

ITEM NO.	PART NUMBER	DESCRIPTION
1	026-01X1359	SEAT MOUNT ASSEMBLY
3	026-01X1493	BACK BRACE ASSEMBLY
7	026-01X1361	BASE ASSEMBLY
60	018-0001002	∅3.50" CABLE PULLEY
63	026-01M0760	.391" I.D. X .50" LG. HEAVY FLANGED SPACER
76	011-0107047	3/8"-16UNC X 3.00" HHB (WZ)
77	011-0107032	3/8"-16UNC X 2.50" HHB (WZ)
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)
		PULL-PIN ASSEMBLY (SHORT)



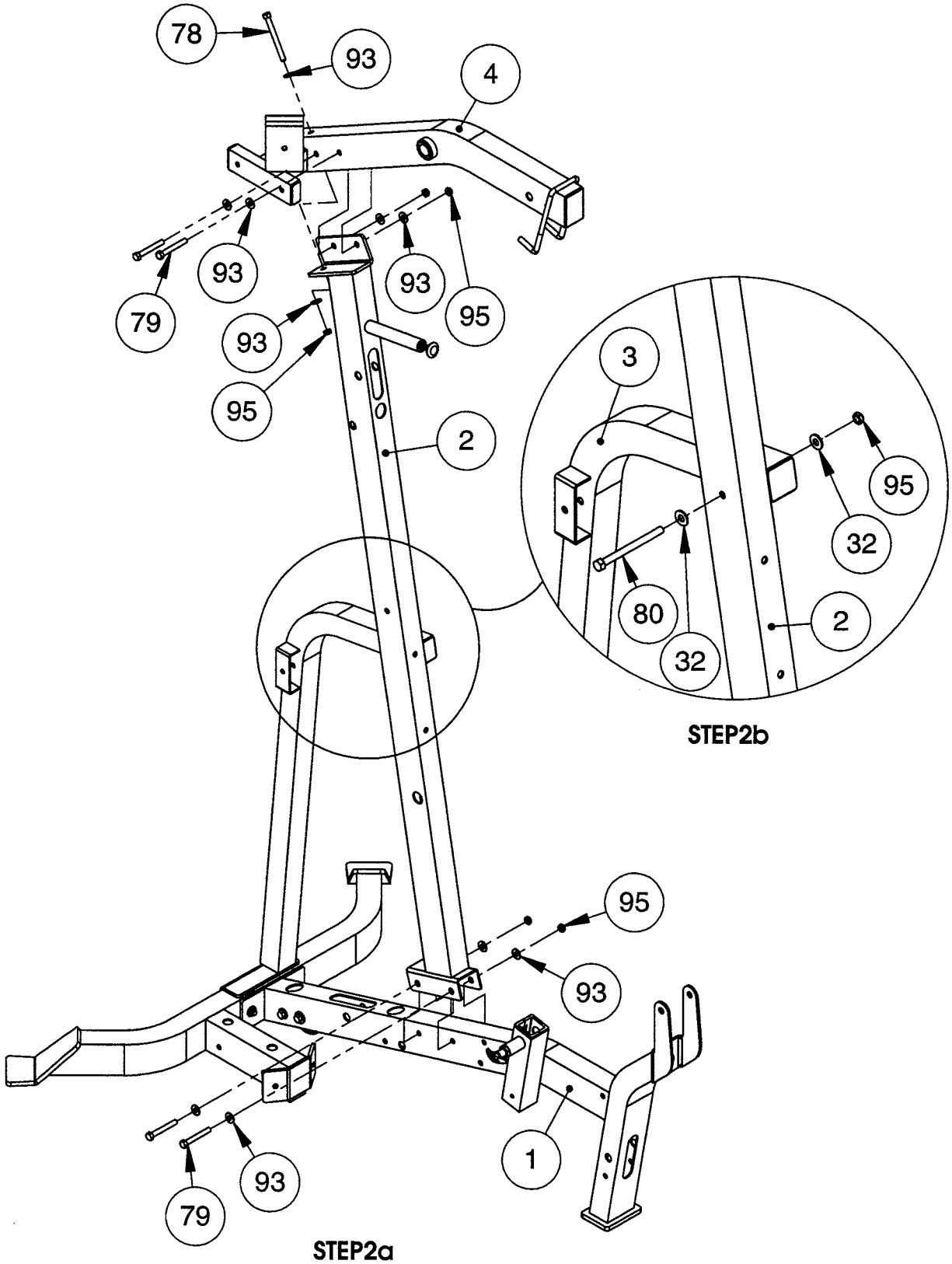
NOTE:
1. HAND TIGHTEN BOLTS.

FRAME ASSEMBLY

STEP 2

ITEM NO.	PART NUMBER	DESCRIPTION
1	026-01X1359	SEAT MOUNT ASSEMBLY
2	026-01X1495	UPRIGHT ASSEMBLY
3	026-01X1493	BACK BRACE ASSEMBLY
4	026-01X1358	TOP TUBE ASSEMBLY
78	011-0407018	3/8"-16UNC X 3.75" HHB (WZ)
79	011-0407069	3/8"-16UNC X 2.75" HHB (WZ)
80	011-0107046	3/8"-16UNC X 4.50" HHB (WZ)
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)

NOTE:
1. WRENCH TIGHTEN BOLTS.



STEP2b

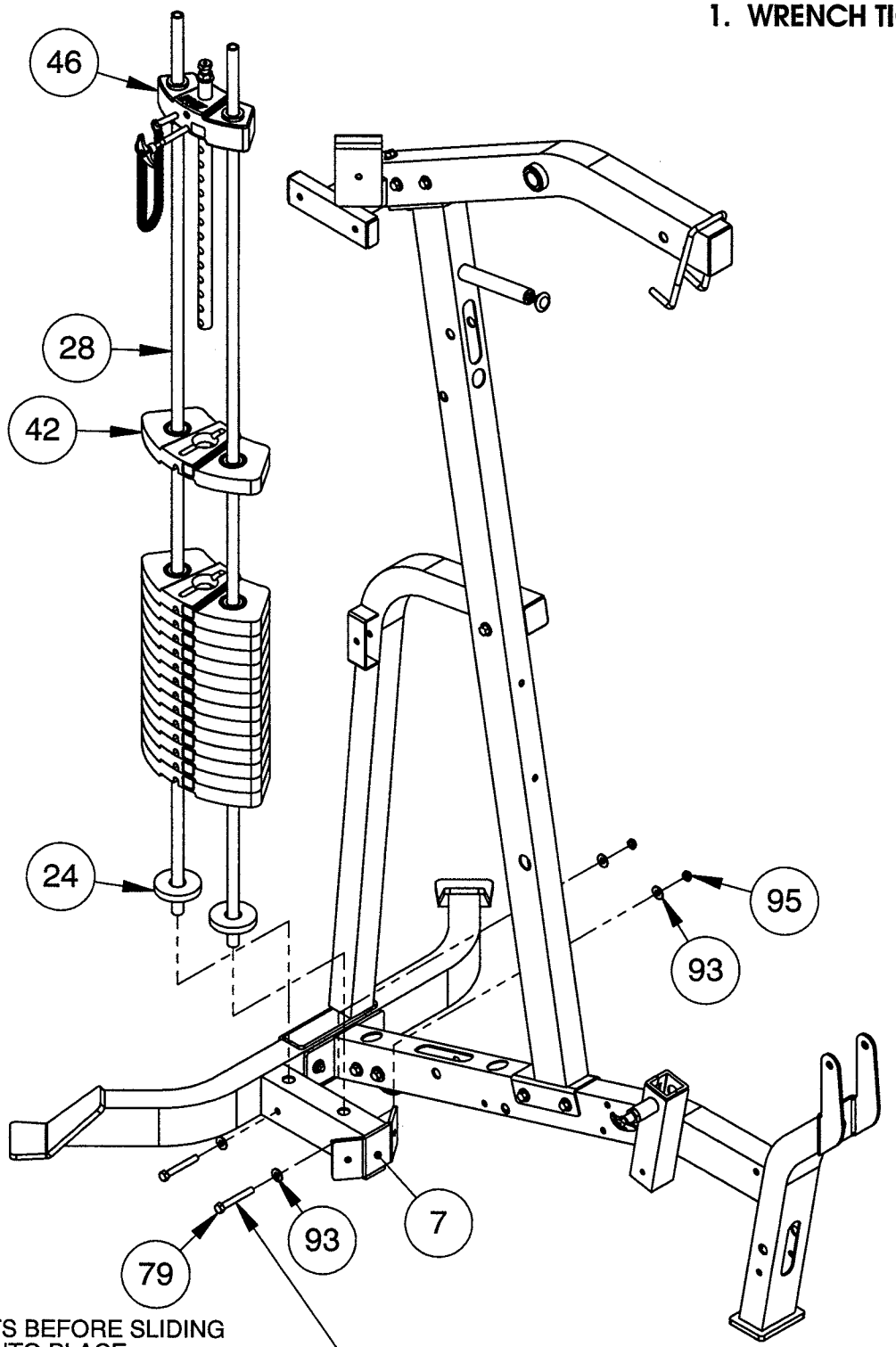
STEP2a

FRAME ASSEMBLY

STEP 3

ITEM NO.	PART NUMBER	DESCRIPTION
7	026-01X1361	BASE ASSEMBLY
24	019-0001006	3.00" DIA. X .50" THICK WEIGHT STACK BUMPER
28	026-01G0179	.75" DIA. X 70.46" LG. GUIDE ROD
42	026-01W0142	10 LBS. INTERMEDIATE RADIAL LOC WEIGHT PLATE
46	026-STD-SWTOP9	RADIAL LOC TOP WEIGHT
79	011-0407069	3/8"-16UNC X 2.75" HHB (WZ)
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)

NOTE:
1. WRENCH TIGHTEN BOLTS.



*INSTALL BOLTS BEFORE SLIDING GUIDE RODS INTO PLACE.
THE GUIDE RODS MUST REST ON BOLTS.

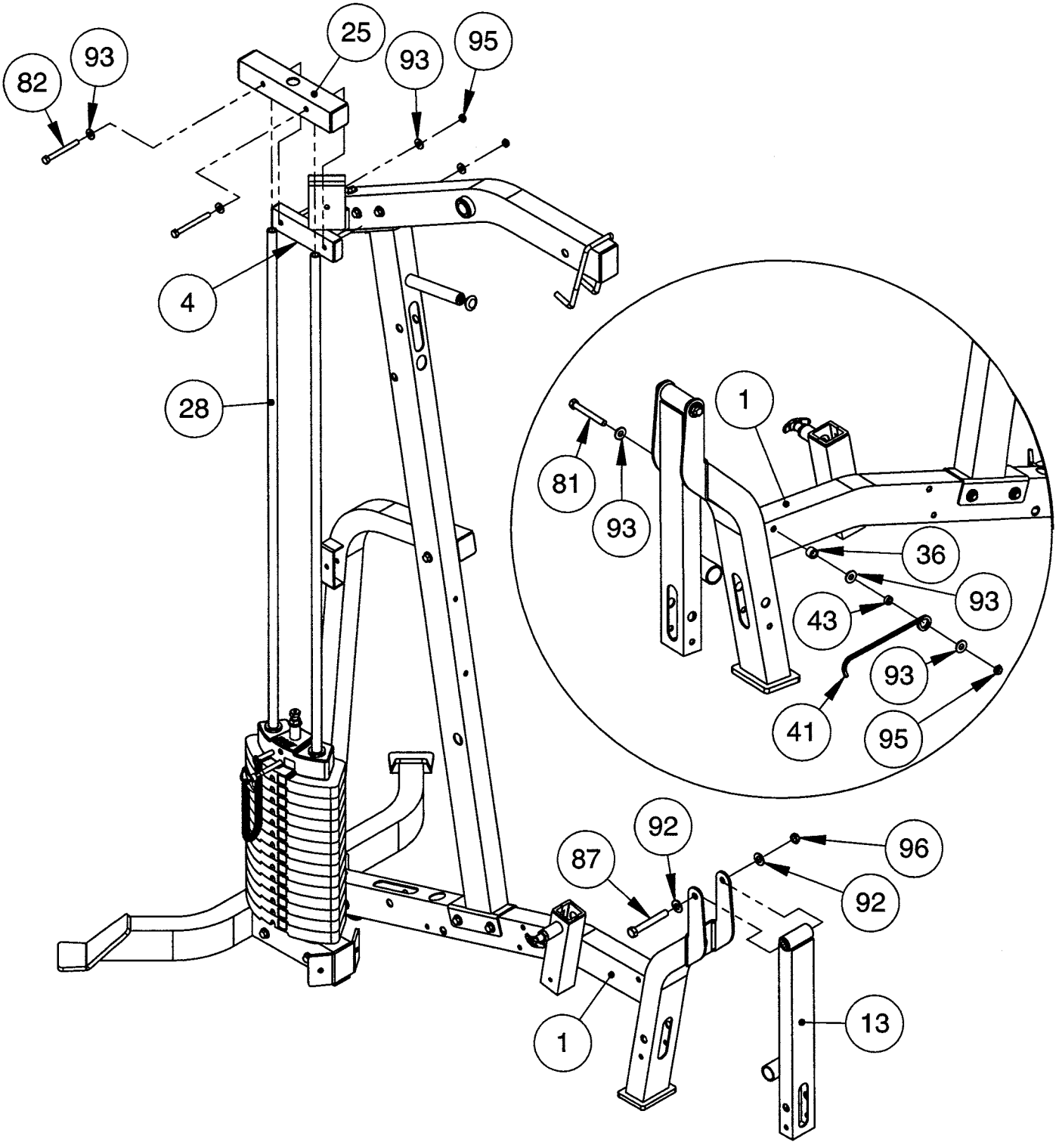
IMPORTANT:
IF YOU ARE INSTALLING A LEG PRESS OPTION REFER TO THE LEG PRESS OWNERS MANUAL AND ASSEMBLE THE LEG PRESS FRAME PARTS AT THIS TIME.

FRAME ASSEMBLY

STEP 4

ITEM NO.	PART NUMBER	DESCRIPTION
1	026-01X1359	SEAT MOUNT ASSEMBLY
4	026-01X1358	TOP TUBE ASSEMBLY
13	026-01X1364	LEG EXTENSION ASSEMBLY
25	026-01T1336	WEIGHT STACK TOP TUBE
28	026-01G0179	.75" DIA. X 70.46" LG. GUIDE ROD
36	014-0018005	.38" ID. X .50" LG. SPACER
41	026-01M0288	LATCH HOOK
43	026-01M0271	.391" I.D. X .563" O.D. X .25" LG. SPACER
81	011-0407059	3/8"-16UNC X 3.25" HHB (WZ)
82	011-0107051	3/8"-16UNC X 3.50" HHB (WZ)
87	011-0107050	1/2"-13UNC X 3.75" HHB (WZ)
92	013-0102003	1/2" X 27mm SAE FLAT WASHER (WZ)
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)
96	012-0304011	1/2"-13UNC THIN NYLOCK NUT (WZ)

NOTE:
1. WRENCH TIGHTEN BOLT 87 THEN LOOSEN NUT ENOUGH FOR 13 TO PIVOT FREELY.
2. WRENCH TIGHTEN ALL OTHER BOLTS.

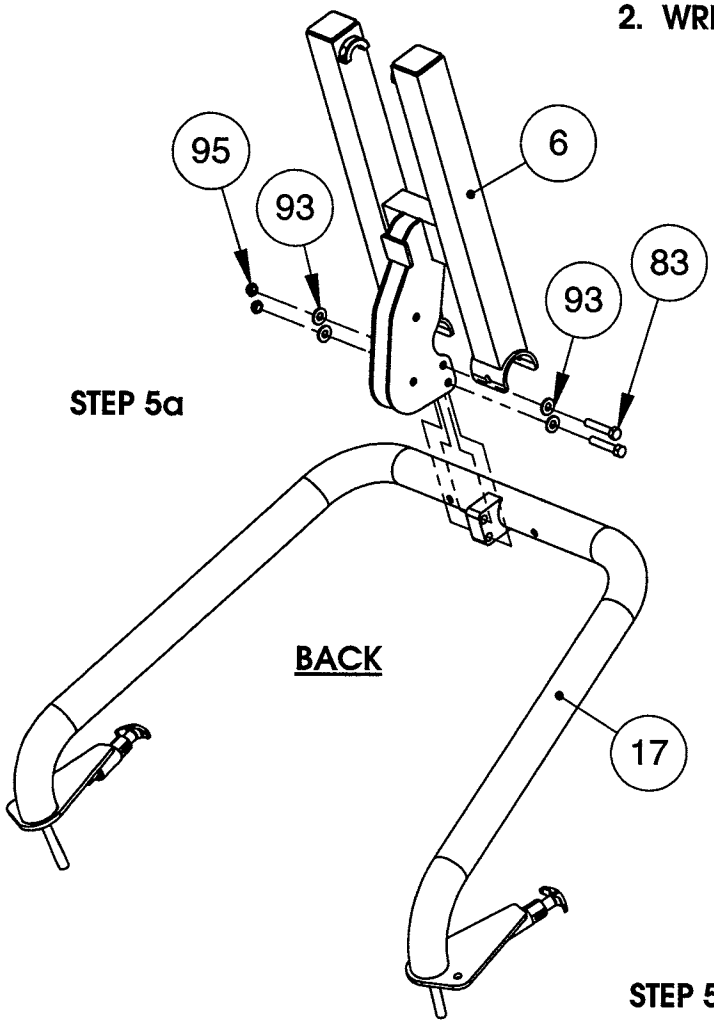


FRAME ASSEMBLY

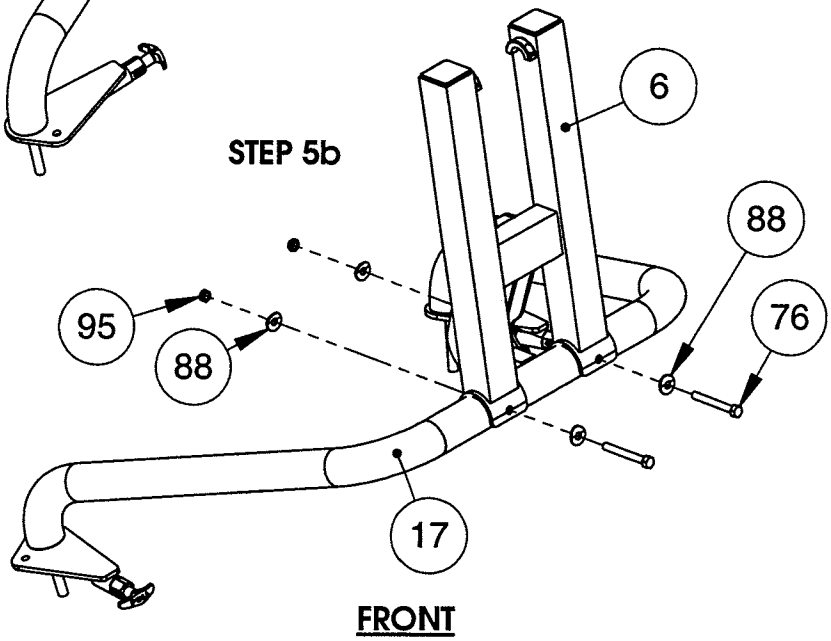
STEP 5

ITEM NO.	PART NUMBER	DESCRIPTION
6	026-01X1366	ARM HANGER
17	026-01X2067	MAIN PRESS ARM
76	011-0107047	3/8"-16UNC X 3.00" HHB (WZ)
83	011-0407058	3/8"-16UNC X 2.00" HHB (WZ)
88	013-0102028	3/8" CURVED WASHER (WZ)
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)

NOTE:
1. HAND TIGHTEN BOLTS IN STEP 5a.
2. WRENCH TIGHTEN ALL BOLTS IN STEP 5b.



STEP 5a



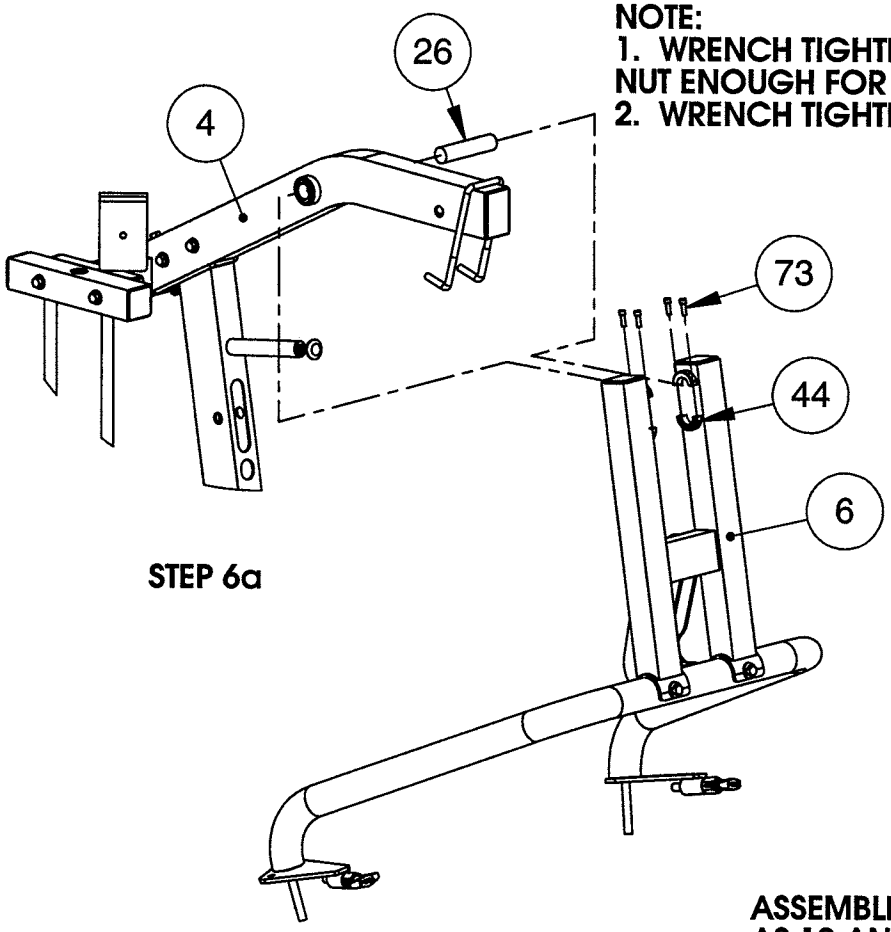
STEP 5b

FRAME ASSEMBLY

STEP 6

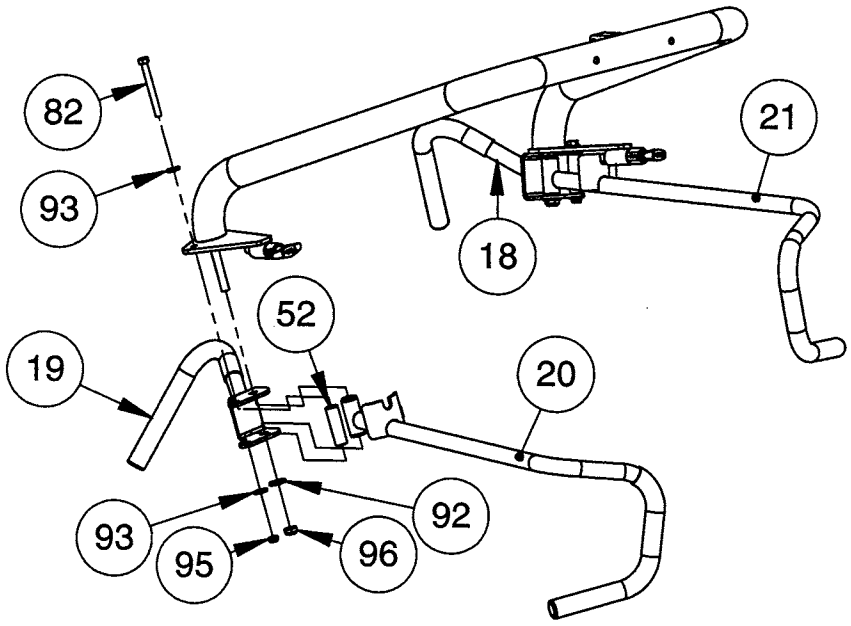
ITEM NO.	PART NUMBER	DESCRIPTION
4	026-01X1358	TOP TUBE ASSEMBLY
6	026-01X1366	ARM HANGER
18	026-01X2070	RIGHT MIDROW HANDLE ASSEMBLY
19	026-01X2071	LEFT MIDROW HANDLE ASSEMBLY
20	026-01X2068	LEFT HANDLE ASSEMBLY
21	026-01X2069	RIGHT HANDLE ASSEMBLY
26	026-01M0814	∅1.00" X 4.44" LG. SHAFT
44	014-0019002-1	1.00" I.D. SPLIT COLLAR THREADED
52	026-01PL2004	DELRIN SLEEVE
73	011-0007097	1/4"-20UNC X .75" SHCS (BZ)
82	011-0107051	3/8"-16UNC X 3.50" HHB (WZ)
92	013-0102003	1/2" X 27mm SAE FLAT WASHER (WZ)
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)
96	012-0304011	1/2"-13UNC THIN NYLOCK NUT (WZ)

NOTE:
1. WRENCH TIGHTEN BOLT 96'S THEN LOOSEN NUT ENOUGH FOR 20 AND 21 TO PIVOT FREELY.
2. WRENCH TIGHTEN ALL OTHER BOLTS.



STEP 6a

ASSEMBLE ARM 18 AND 21 THE SAME AS 19 AND 20.



STEP 6b

CABLE #1 INSTALLATION

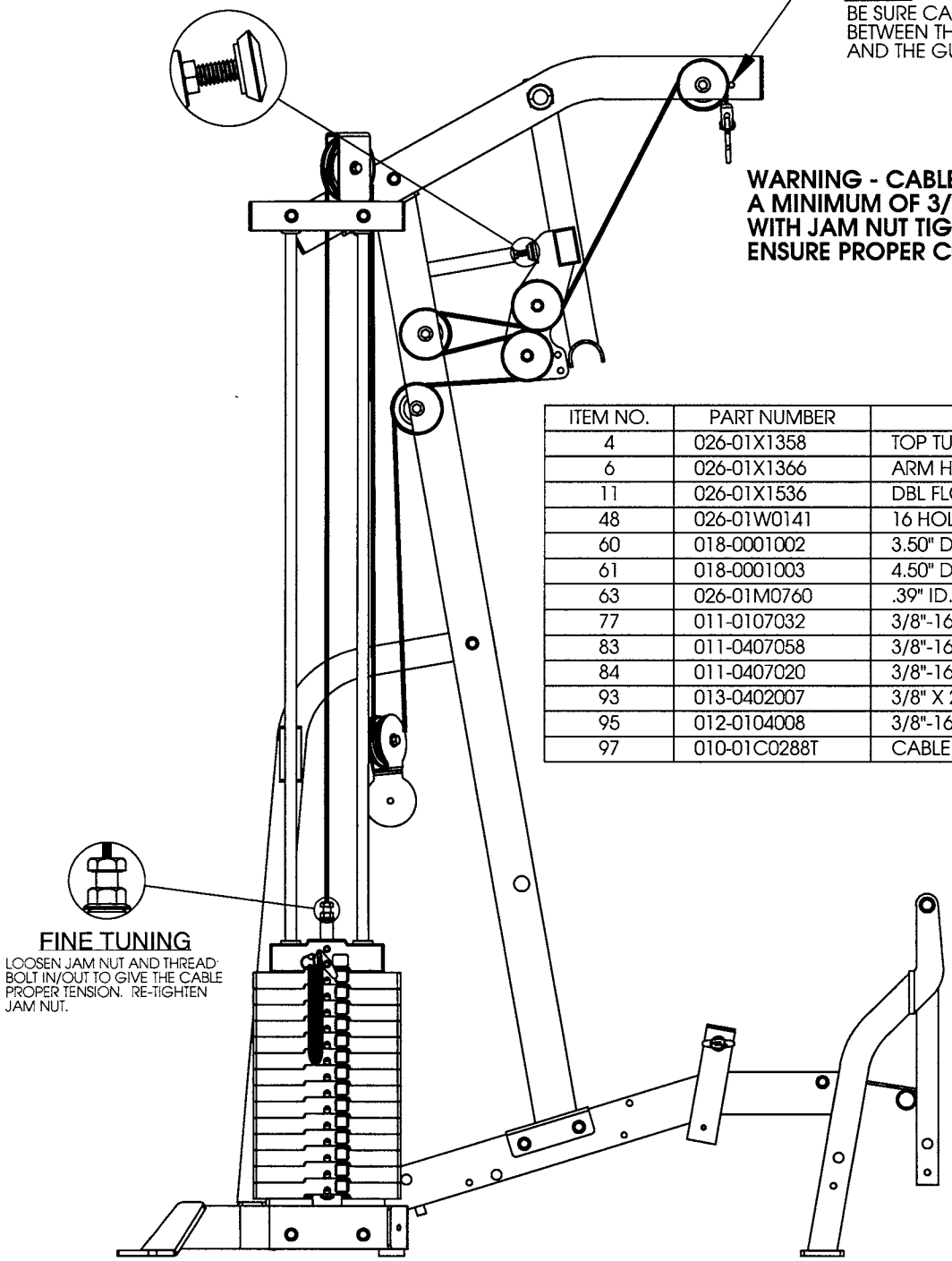
STEP 7

MAJOR ADJUSTMENT

LOOSEN JAM NUT AND THREAD THE STOP IN/OUT TO GIVE THE CABLE PROPER TENSION. RE-TIGHTEN JAM NUT.

NOTE:
BE SURE CABLE RUNS BETWEEN THE PULLEYS AND THE GUARD PINS.

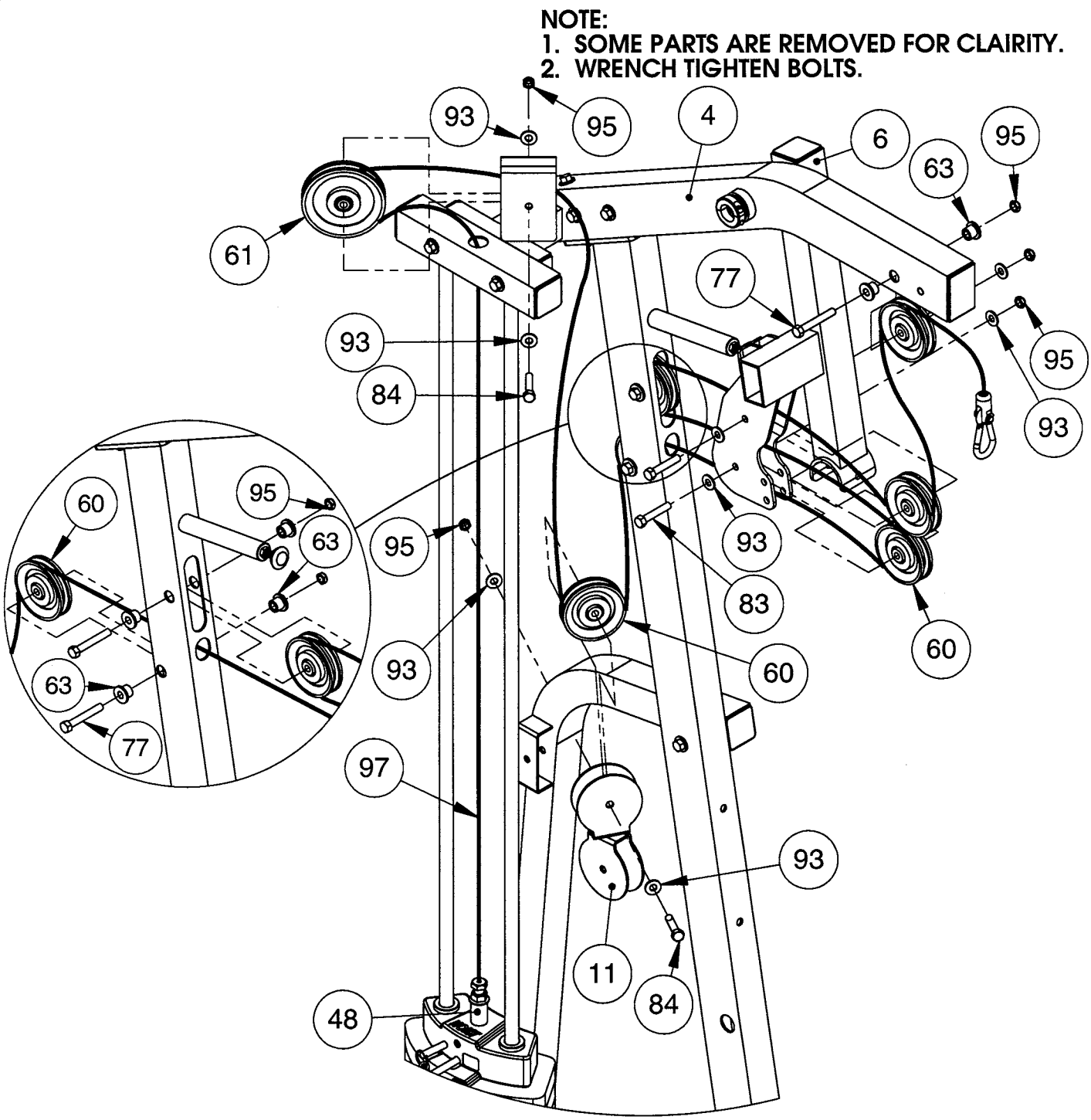
WARNING - CABLE BOLT MUST BE THREADED A MINIMUM OF 3/8" INTO THE WEIGHT STEM WITH JAM NUT TIGHTENED SECURELY TO ENSURE PROPER CONNECTION.



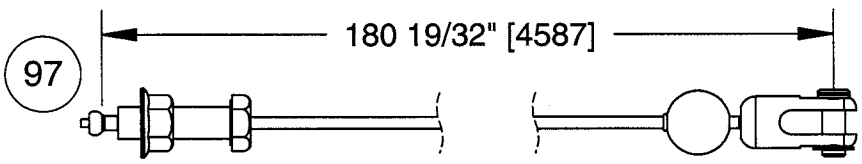
ITEM NO.	PART NUMBER	DESCRIPTION
4	026-01X1358	TOP TUBE ASSEMBLY
6	026-01X1366	ARM HANGER
11	026-01X1536	DBL FLOATING PULLEY
48	026-01W0141	16 HOLE WEIGHT SELECTOR STEM
60	018-0001002	3.50" DIA. CABLE PULLEY
61	018-0001003	4.50" DIA. CABLE PULLEY
63	026-01M0760	.39" ID. X .50" LG. FLANGED SPACER
77	011-0107032	3/8"-16UNC X 2.50" HHB (WZ)
83	011-0407058	3/8"-16UNC X 2.00" HHB (WZ)
84	011-0407020	3/8"-16UNC X 1.75" HHB (WZ)
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)
97	010-01C0288T	CABLE ASSEMBLY

FINE TUNING

LOOSEN JAM NUT AND THREAD BOLT IN/OUT TO GIVE THE CABLE PROPER TENSION. RE-TIGHTEN JAM NUT.

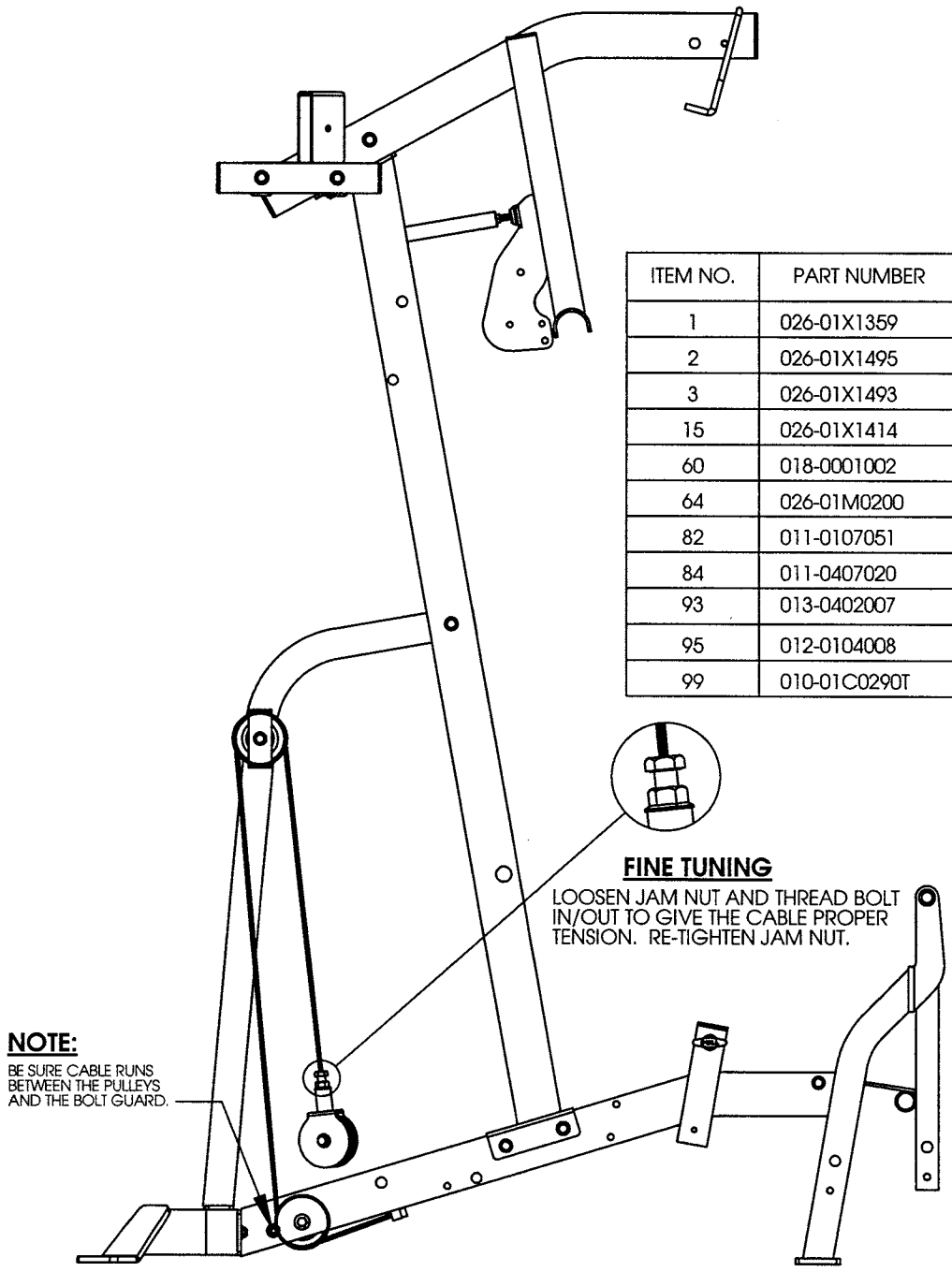


INSTALL CABLE AND PULLEYS AT THE SAME TIME.

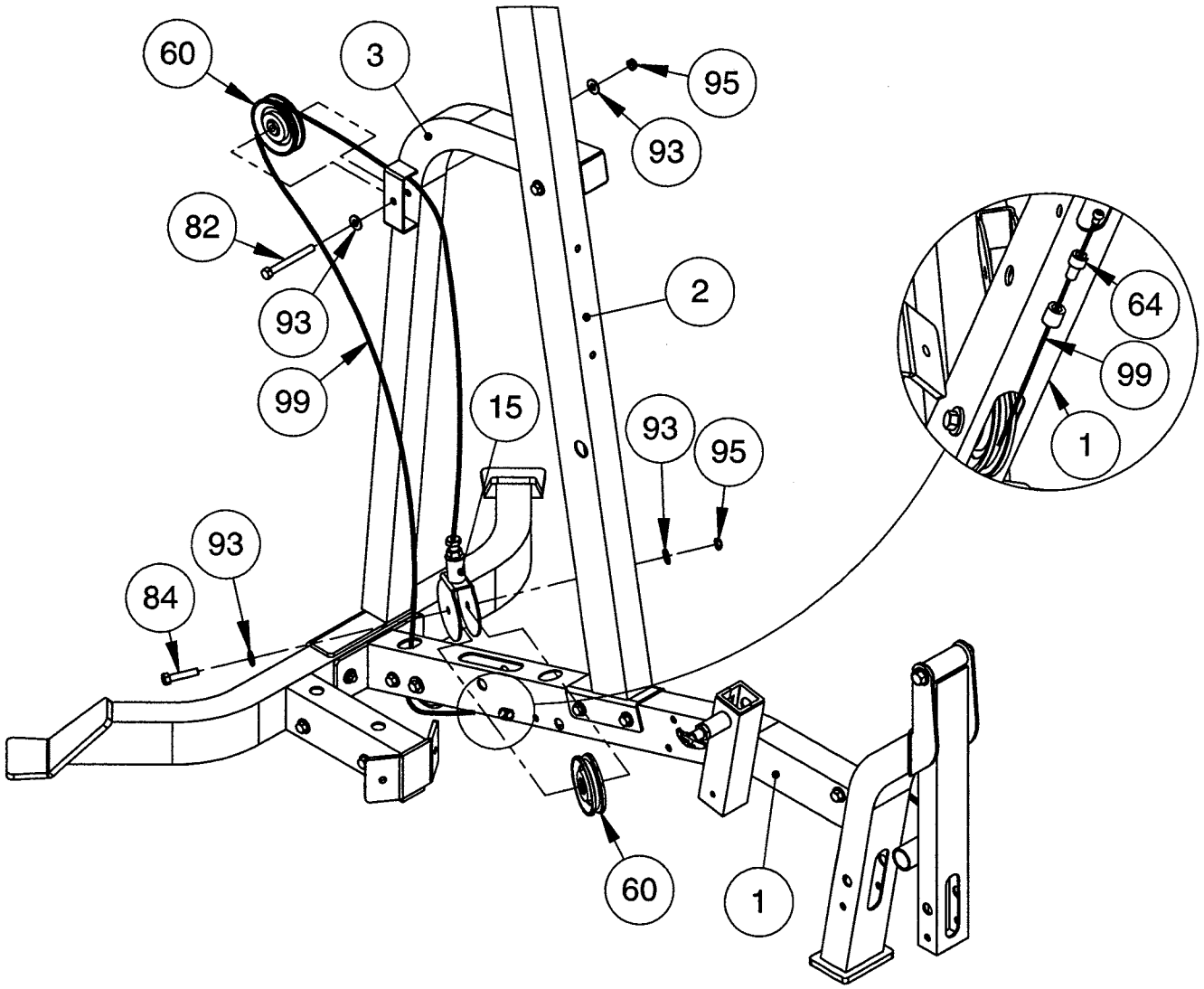


CABLE # 2 INSTALLATION

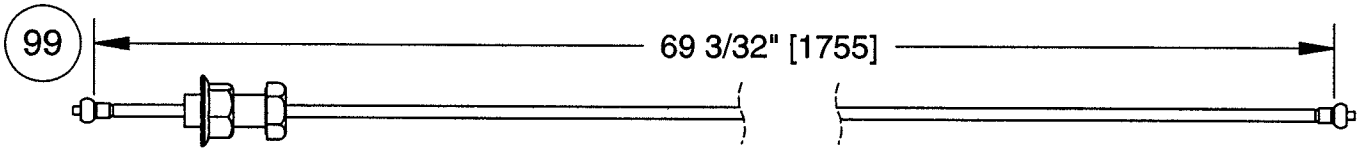
STEP 8


FINE TUNING
LOOSEN JAM NUT AND THREAD BOLT IN/OUT TO GIVE THE CABLE PROPER TENSION. RE-TIGHTEN JAM NUT.
NOTE:
BE SURE CABLE RUNS BETWEEN THE PULLEYS AND THE BOLT GUARD.

ITEM NO.	PART NUMBER	DESCRIPTION
1	026-01X1359	SEAT MOUNT ASSEMBLY
2	026-01X1495	UPRIGHT ASSEMBLY
3	026-01X1493	BACK BRACE ASSEMBLY
15	026-01X1414	ADJ. FLOATING PULLEY HOUSING
60	018-0001002	3.50" DIA. CABLE PULLEY
64	026-01M0200	QUICK RELEASE CABLE LOCK
82	011-0107051	3/8"-16UNC X 3.50" HHB (WZ)
84	011-0407020	3/8"-16UNC X 1.75" HHB (WZ)
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)
99	010-01C0290T	CABLE ASSEMBLY



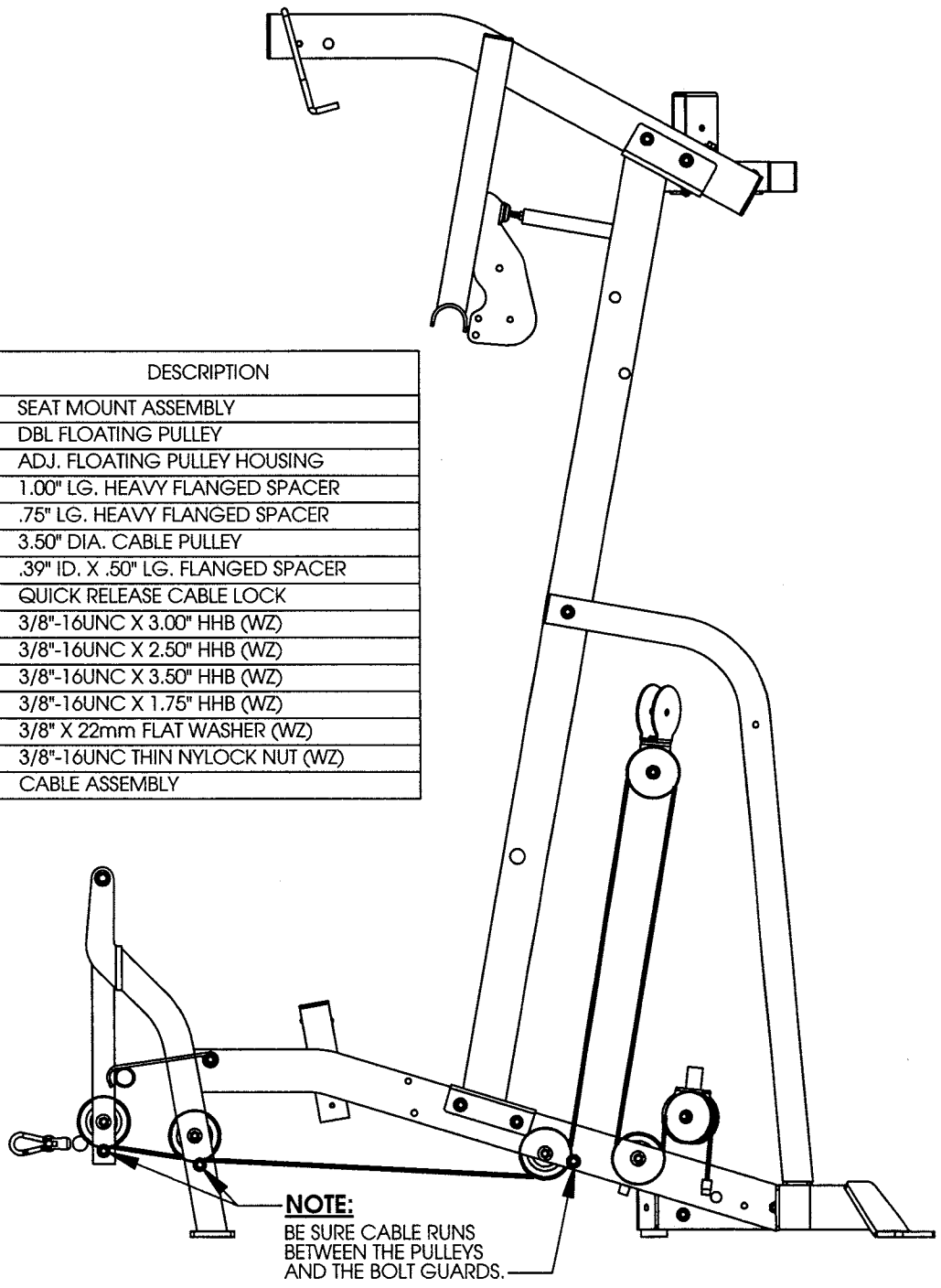
INSTALL CABLE AND PULLEYS AT THE SAME TIME.



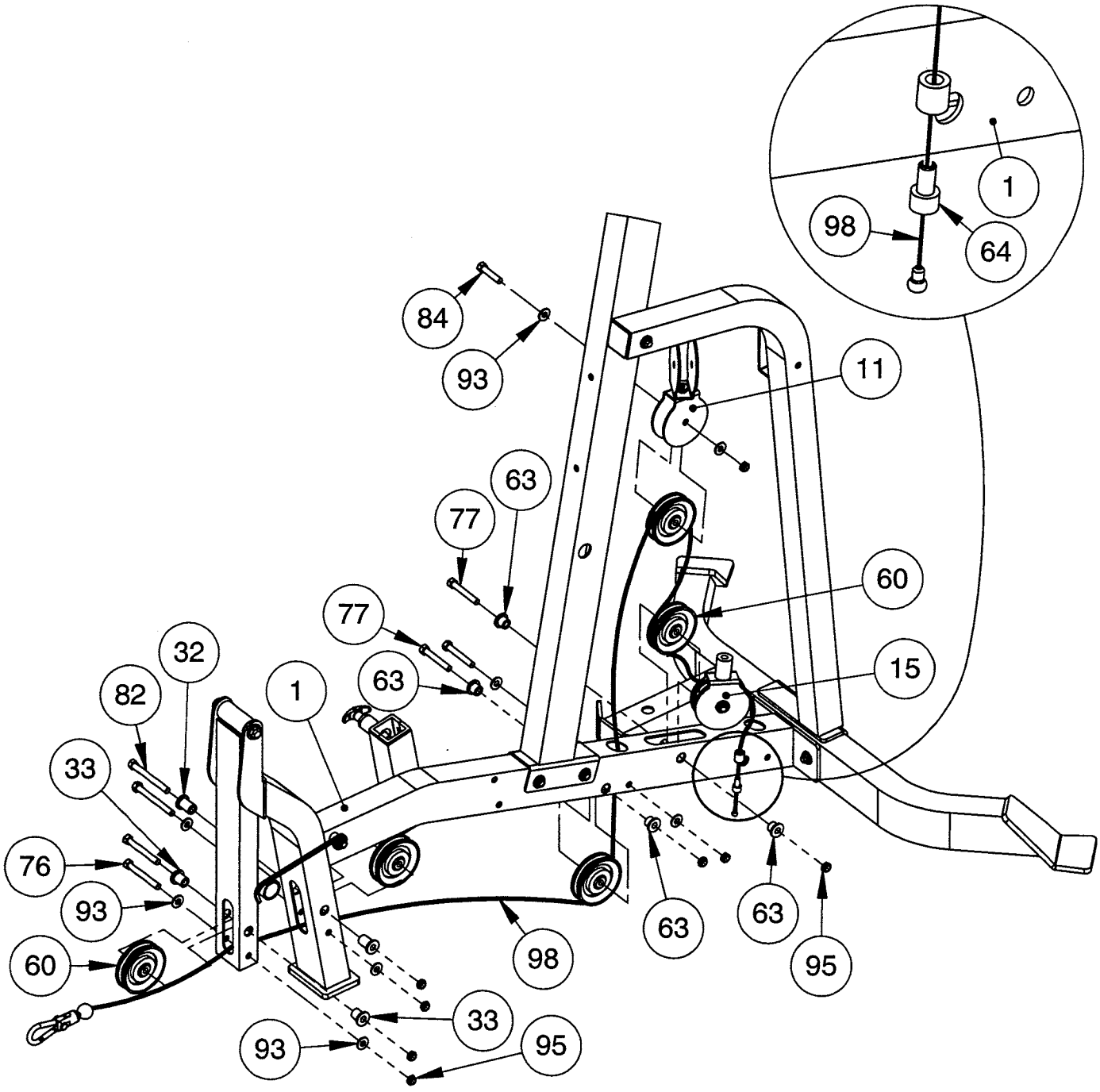
CABLE # 3 INSTALLATION

STEP 9

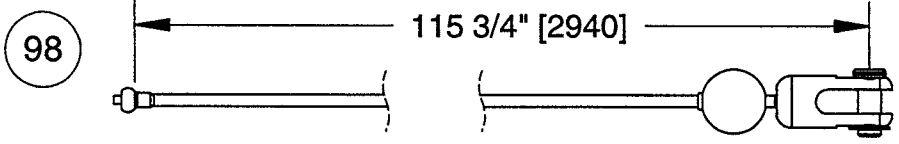
ITEM NO.	PART NUMBER	DESCRIPTION
1	026-01X1359	SEAT MOUNT ASSEMBLY
11	026-01X1536	DBL FLOATING PULLEY
15	026-01X1414	ADJ. FLOATING PULLEY HOUSING
32	026-01M0551	1.00" LG. HEAVY FLANGED SPACER
33	026-01M0825	.75" LG. HEAVY FLANGED SPACER
60	018-0001002	3.50" DIA. CABLE PULLEY
63	026-01M0760	.39" ID. X .50" LG. FLANGED SPACER
64	026-01M0200	QUICK RELEASE CABLE LOCK
76	011-0107047	3/8"-16UNC X 3.00" HHB (WZ)
77	011-0107032	3/8"-16UNC X 2.50" HHB (WZ)
82	011-0107051	3/8"-16UNC X 3.50" HHB (WZ)
84	011-0407020	3/8"-16UNC X 1.75" HHB (WZ)
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)
98	010-01C0289T	CABLE ASSEMBLY



NOTE:
1. SOME PARTS ARE REMOVED FOR CLAIRITY.
2. WRENCH TIGHTEN BOLTS.



INSTALL CABLE AND PULLEYS AT THE SAME TIME.

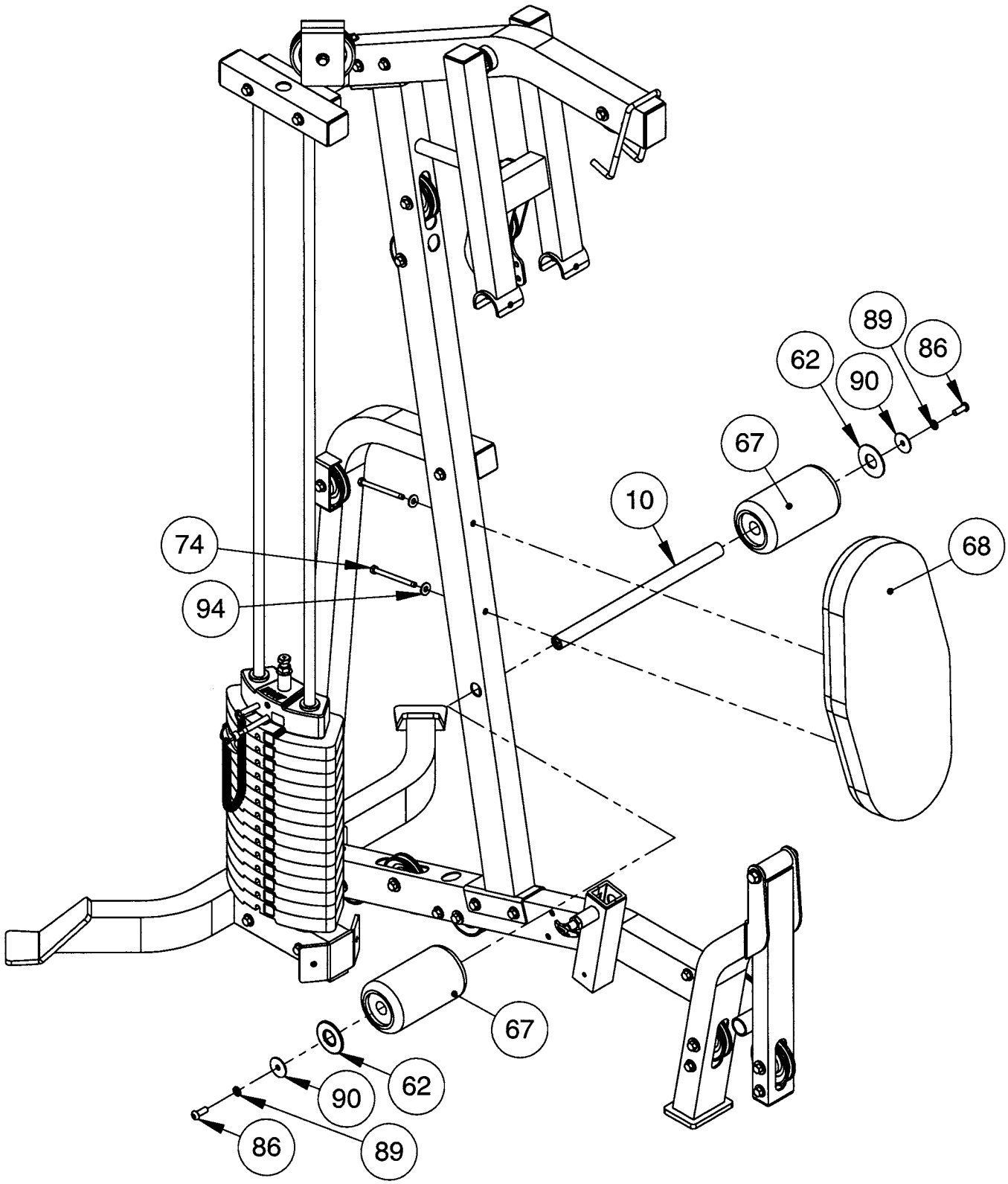


UPHOLSTERY ASSEMBLY

STEP 10

ITEM NO.	PART NUMBER	DESCRIPTION
10	026-01X1368	15.94" LG. ROLLER BAR ASSEMBLY
62	026-01PL0151	1.125" I.D. PLASTIC WASHER
67	022-01PDR008	4.00" DIA. x 7.00" LNG. ROLLER PAD
68	022-01PD0125_A	PAD ASSEMBLY X 21" LONG
74	011-0107028	5/16"-18UNC X 4.00" HHB (WZ)
86	011-0201003	3/8"-16UNC X 1.00" BHCS (BZ)
89	013-0102020	3/8" SPLIT LOCK WASHER (BZ)
90	013-0303003	3/8" FENDER WASHER (BZ)
94	013-0102004	5/16" X 22mm USS FLAT WASHER (WZ)

NOTE:
1. SOME PARTS ARE REMOVED FOR CLAIRITY.
2. WRENCH TIGHTEN BOLTS.

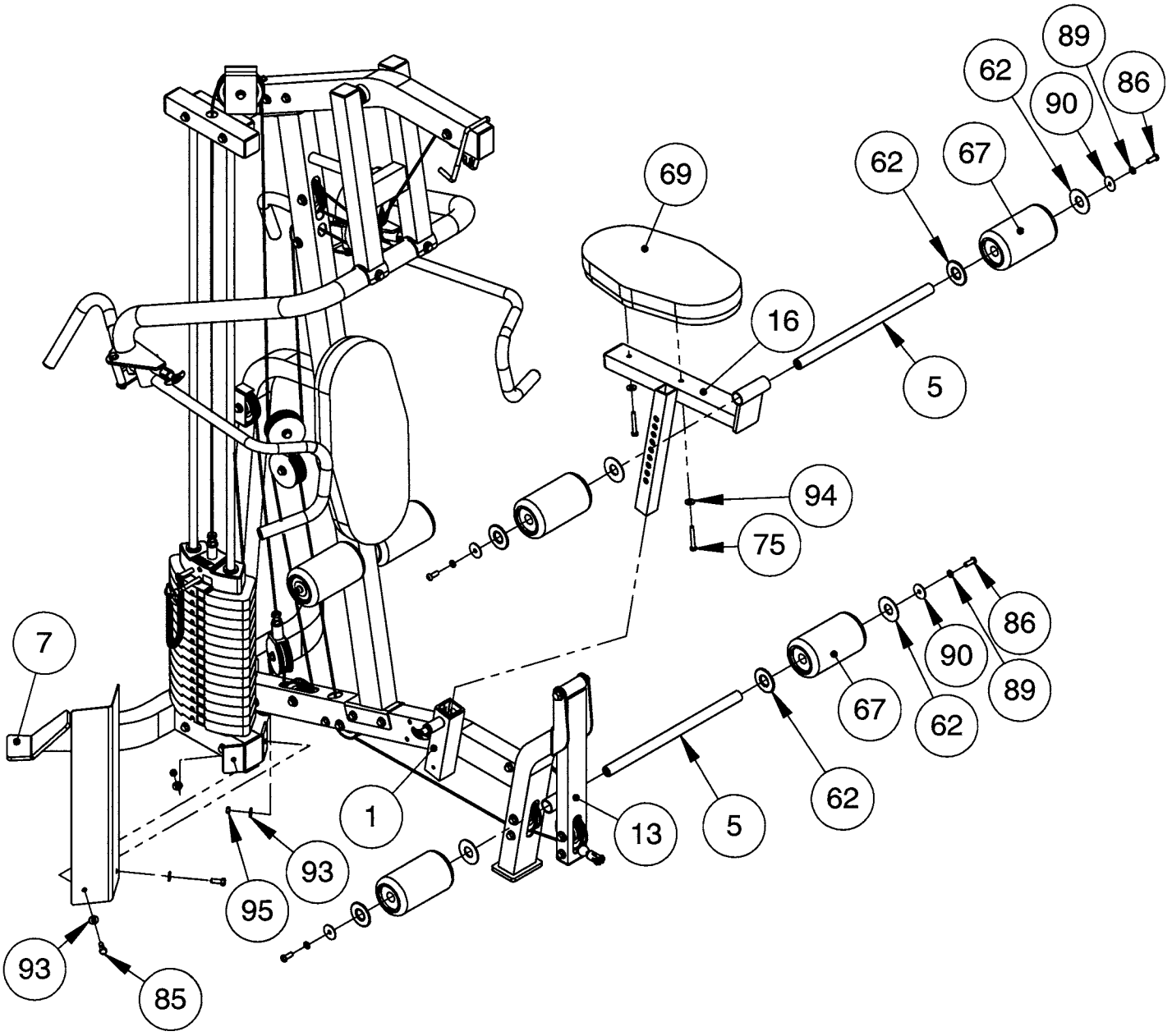


FRAME ASSEMBLY

STEP 11

ITEM NO.	PART NUMBER	DESCRIPTION
1	026-01X1359	SEAT MOUNT ASSEMBLY
5	026-01X0139	17.69" LG. ROLLER BAR ASSEMBLY
7	026-01X1361	BASE ASSEMBLY
13	026-01X1364	LEG EXTENSION ASSEMBLY
16	026-01X2072	CHROME SEAT SELECTORIZED ASSEMBLY
62	026-01PL0151	1.125" I.D. PLASTIC WASHER
67	022-01PDR008	4.00" DIA. x 7.00" LNG. ROLLER PAD
69	022-01PD0126_A	PAD ASSEMBLY X 18" LONG
74	011-0107028	5/16"-18UNC X 4.00" HHB (WZ)
75	011-0107024	5/16"-18UNC X 2.25" HHB (WZ)
85	011-0407022	3/8"-16UNC X 1.00" HHB (WZ)
86	011-0201003	3/8"-16UNC X 1.00" BHB (BZ)
89	013-0102020	3/8" SPLIT LOCK WASHER (BZ)
90	013-0303003	3/8" FENDER WASHER (BZ)
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)
94	013-0102004	5/16" X 22mm USS FLAT WASHER (WZ)
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)

NOTE:
1. WRENCH TIGHTEN BOLTS.

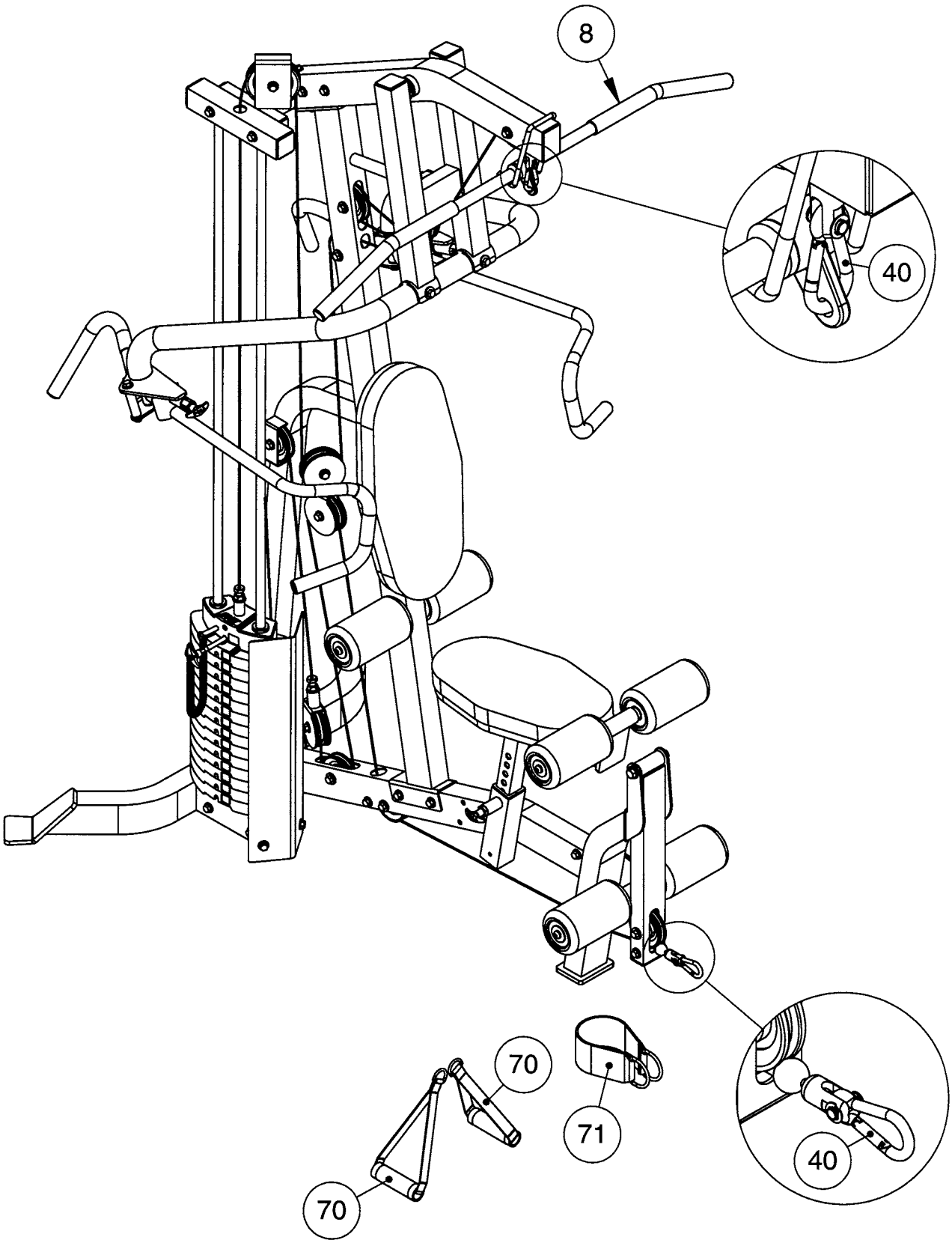


ACCESSORIES

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
8	04-0529A	LAT BAR	1
40	020-0010002	SNAP LINK	2
70	022-0008032	STRAP HANDLE	2
71	022-0008033	ANKLE STRAP	1

MISCELLANEOUS ITEMS

PART NUMBER	DESCRIPTION	QTY.
023-0511006	SUPER LUBE	2
	BASE TOUCH UP PAINT	1
	ACCENT TOUCH UP PAINT	
	WALL POSTER	

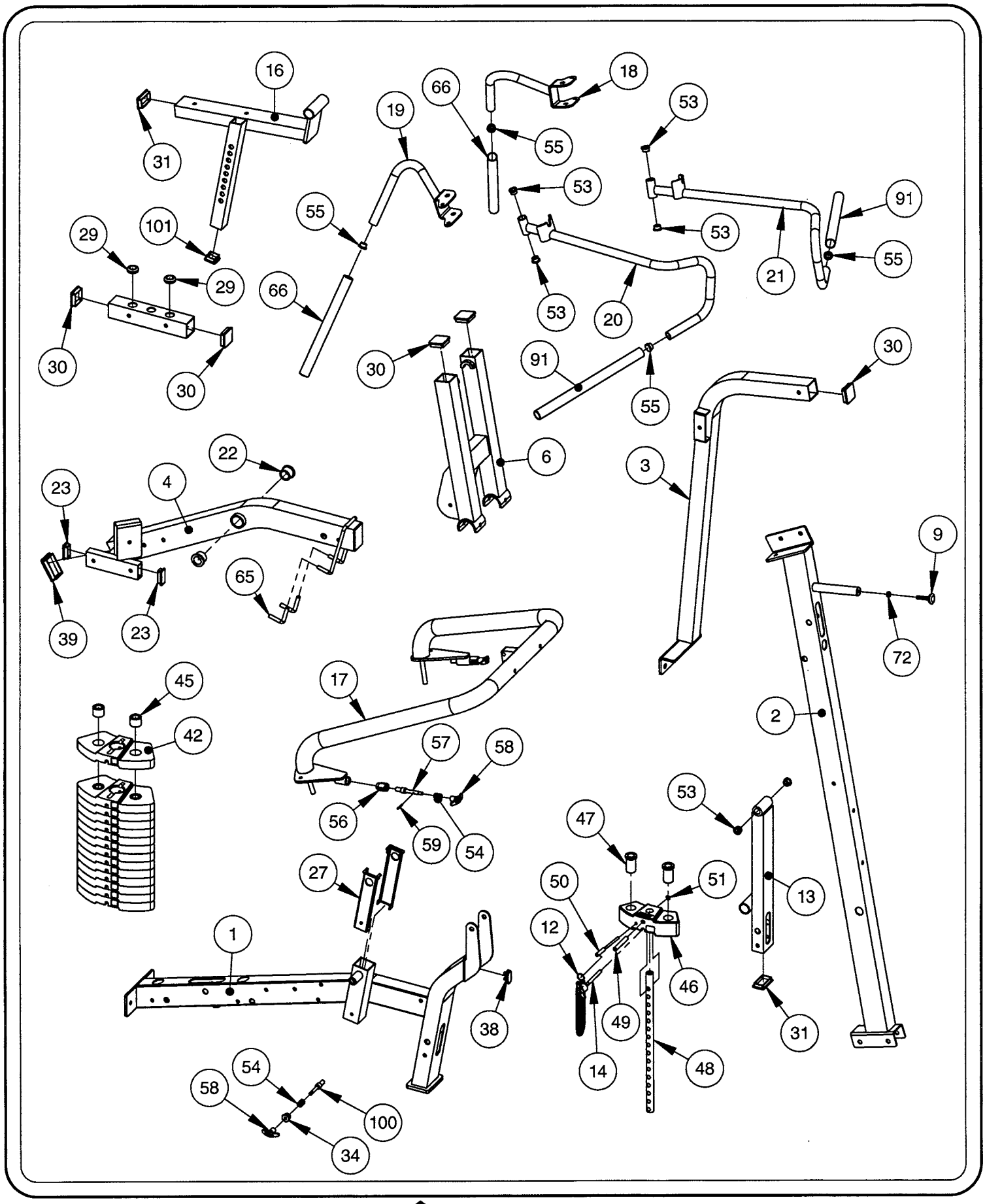

8
40
70
71
70
40

PRE-ASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION
1	026-01X1359	SEAT MOUNT ASSEMBLY
2	026-01X1495	UPRIGHT ASSEMBLY
3	026-01X1493	BACK BRACE ASSEMBLY
4	026-01X1358	TOP TUBE ASSEMBLY
6	026-01X1366	ARM HANGER
9	020-0014027	ADJUSTABLE STOP
12	010-0008001	LANYARD COIL
13	026-01X1364	LEG EXTENSION ASSEMBLY
14	026-01X2039	RADIAL CAST WT.SELECTOR PIN
16	026-01X2072	CHROME SEAT SELECTORIZED ASSEMBLY
17	026-01X2067	MAIN PRESS ARM
18	026-01X2070	RIGHT MIDROW HANDLE ASSEMBLY
19	026-01X2071	LEFT MIDROW HANDLE ASSEMBLY
20	026-01X2068	LEFT HANDLE ASSEMBLY
21	026-01X2069	RIGHT HANDLE ASSEMBLY
22	014-0101005	1.00" ID FLANGED OILITE
23	016-0201008	END CAP-F 1.00" X 2.00" (BLACK)
27	026-01PL0125	E-Z GLIDE PLASTIC SLEEVE
29	019-0003002	.75" ID. RUBBER GROMMET
30	016-0101008	2.00" X 2.00" END CAP (GRAY)
31	016-0101006	1.50" X 2.50" END CAP (GRAY)
34	026-01M0128-1	PULL PIN CAP
38	026-01PL2005	PLUG BUMPER (2 STEM)
39	016-0101009	2.00" X 3.00" END CAP (GRAY)
42	026-01W0142	10 LBS. INTERMEDIATE RADIAL LOC WEIGHT PLATE
45	026-01PL0269	CAST WEIGHT BUSHING
46	026-STD-SWTOP9	RADIAL LOC TOP WEIGHT
47	026-01PL0134	GUIDE ROD BUSHING
48	026-01W0141	16 HOLE WEIGHT SELECTOR STEM
49	030-0303006	Ø7/16" X 3.00" LG. ROLL PIN
50	010-0008002	LANYARD PIN
51	014-0015001	.25" C-CLIP
53	014-0101002	OILITE FLANGED
54	020-0011009	SPRING
55	016-0201007	END CAP Ø1.00" (BLACK)
56	026-01M0839	LOCK OUT CAP
57	026-01M0838	LOCK OUT PLUNGER
58	026-01PL0138	T- HANDLE
59	030-0303012	ROLL PIN .130" DIA. X .870" LG.
65	2-16-CAP-384	.375" DIA X 4" LG. SLEEVE
66	019-0002040	1.00" DIA. X 13.60" LG. CLOSED END FOAM GRIP
72	012-0305003	3/8"-16UNC JAM NUT (WZ)
91	019-0002041	1.00" DIA. X 16.00" LG. CLOSED END FOAM GRIP
100	026-01M0128-3	PULL-PIN PLUNGER
101	016-0101004	1.50" X 1.50" END CAP (GRAY)

IMPORTANT

NOW THAT THE CLASSIC II MACHINE IS COMPLETELY ASSEMBLED TAKE TIME TO ASSURE THAT YOUR UNIT IS ASSEMBLED SQUARE AND PERPENDICULAR. TO CHECK THIS USE A LEVEL TO CHECK THAT THE GUIDE RODS ARE PERPENDICULAR IN BOTH DIRECTIONS. IF THEY ARE NOT PERPENDICULAR IN BOTH DIRECTIONS, IT WILL BE NECESSARY TO LOOSEN SOME FRAME HARDWARE TO RE-ALIGN THE FRAME AND RETIGHTEN BOLTS.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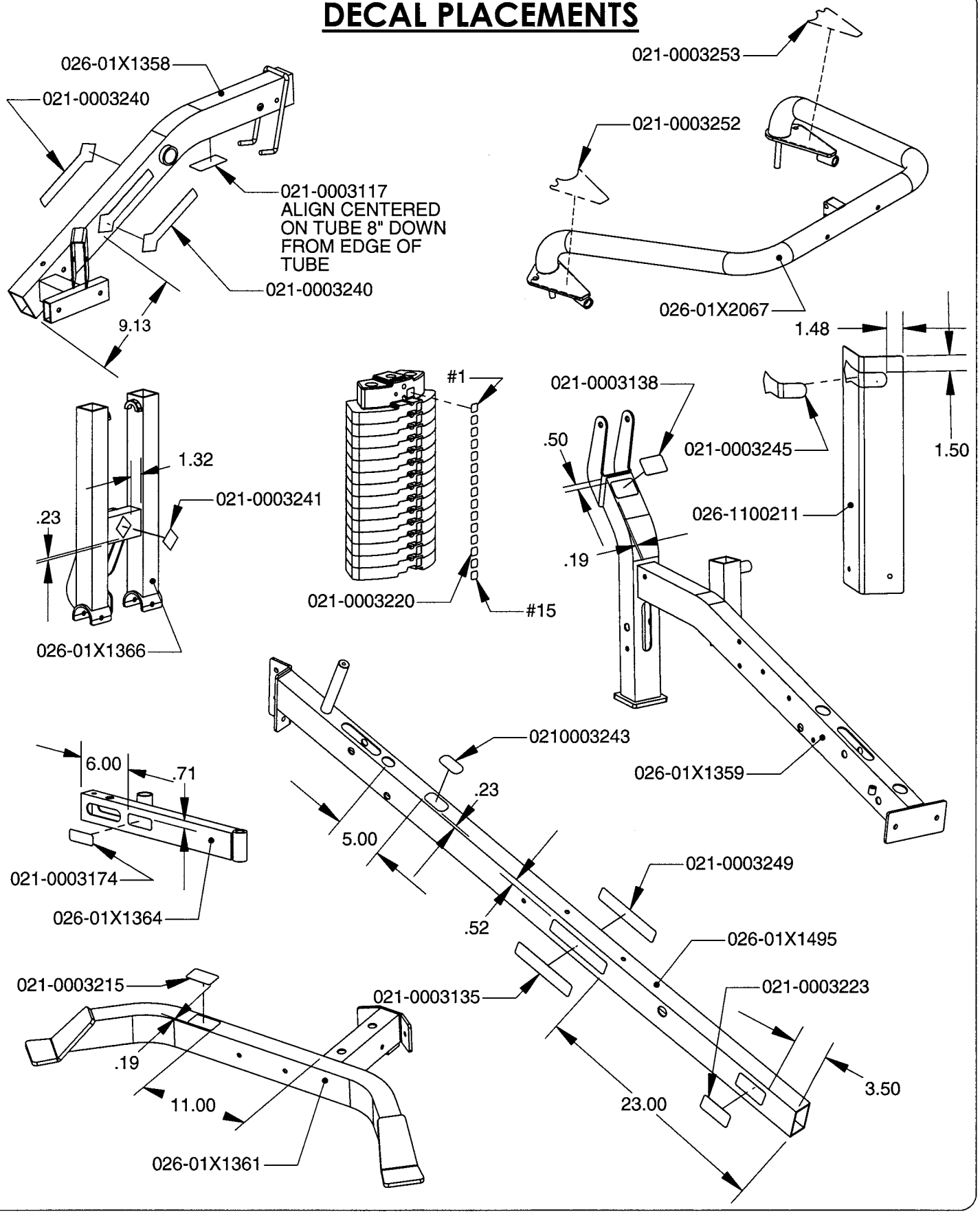
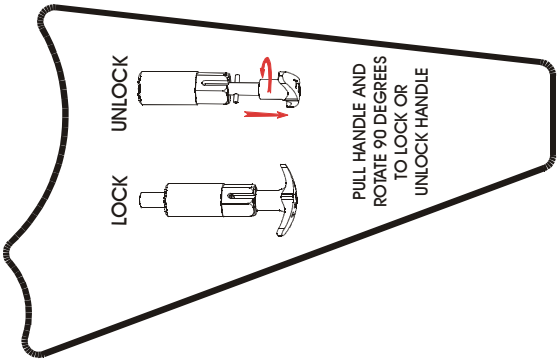
DECAL PLACEMENTS



DECAL REFERENCE

021-0003240

021-0003245



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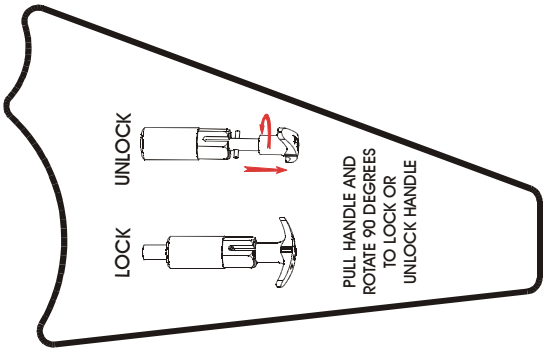


021-0003253

021-0003223

021-0003174

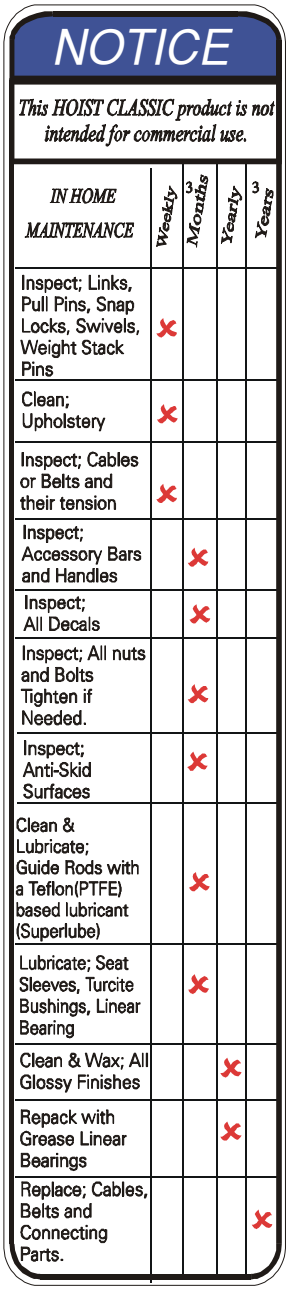
021-0003241

021-0003243

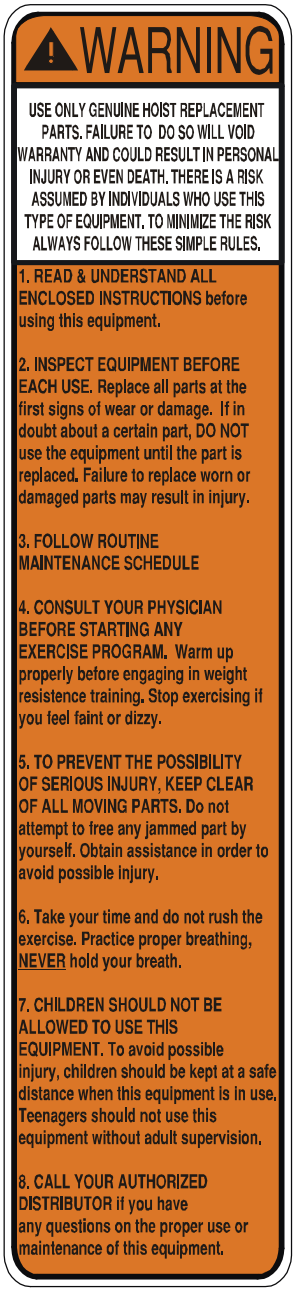
DECAL REFERENCE

021-0003117

021-0003220


NOTICE
This HOIST CLASSIC product is not intended for commercial use.
IN HOME MAINTENANCE
Weekly
3 Months
Yearly
3 Years
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins
Clean; Upholstery
Inspect; Cables or Belts and their tension
Inspect; Accessory Bars and Handles
Inspect; All Decals
Inspect; All nuts and Bolts Tighten if Needed.
Inspect; Anti-Skid Surfaces
Clean & Lubricate; Guide Rods with a Teflon(PTFE) based lubricant (Superlube)
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing
Clean & Wax; All Glossy Finishes
Repack with Grease Linear Bearings
Replace; Cables, Belts and Connecting Parts.

021-0003249


WARNING
USE ONLY GENUINE HOIST REPLACEMENT PARTS. FAILURE TO DO SO WILL VOID WARRANTY AND COULD RESULT IN PERSONAL INJURY OR EVEN DEATH. THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE THE RISK ALWAYS FOLLOW THESE SIMPLE RULES.
1. READ & UNDERSTAND ALL ENCLOSED INSTRUCTIONS before using this equipment.
2. INSPECT EQUIPMENT BEFORE EACH USE. Replace all parts at the first signs of wear or damage. If in doubt about a certain part, DO NOT use the equipment until the part is replaced. Failure to replace worn or damaged parts may result in injury.
3. FOLLOW ROUTINE MAINTENANCE SCHEDULE
4. CONSULT YOUR PHYSICIAN BEFORE STARTING ANY EXERCISE PROGRAM. Warm up properly before engaging in weight resistence training. Stop exercising if you feel faint or dizzy.
5. TO PREVENT THE POSSIBILITY OF SERIOUS INJURY, KEEP CLEAR OF ALL MOVING PARTS. Do not attempt to free any jammed part by yourself. Obtain assistance in order to avoid possible injury.
6. Take your time and do not rush the exercise. Practice proper breathing, NEVER hold your breath.
7. CHILDREN SHOULD NOT BE ALLOWED TO USE THIS EQUIPMENT. To avoid possible injury, children should be kept at a safe distance when this equipment is in use. Teenagers should not use this equipment without adult supervision.
8. CALL YOUR AUTHORIZED DISTRIBUTOR if you have any questions on the proper use or maintenance of this equipment.

021-0003135

021-0003138

021-0003215

PART LISTING

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	026-01X1359	SEAT MOUNT ASSEMBLY	1
2	026-01X1495	UPRIGHT ASSEMBLY	1
3	026-01X1493	BACK BRACE ASSEMBLY	1
4	026-01X1358	TOP TUBE ASSEMBLY	1
5	026-01X0139	17.69" LG. ROLLER BAR ASSEMBLY	2
6	026-01X1366	ARM HANGER	1
7	026-01X1361	BASE ASSEMBLY	1
10	026-01X1368	15.94" LG. ROLLER BAR ASSEMBLY	1
11	026-01X1536	DBL FLOATING PULLEY	1
13	026-01X1364	LEG EXTENSION ASSEMBLY	1
15	026-01X1414	ADJ. FLOATING PULLEY HOUSING	1
16	026-01X2072	CHROME SEAT SELECTORIZED ASSEMBLY	1
17	026-01X2067	MAIN PRESS ARM	1
18	026-01X2070	RIGHT MIDROW HANDLE ASSEMBLY	1
19	026-01X2071	LEFT MIDROW HANDLE ASSEMBLY	1
20	026-01X2068	LEFT HANDLE ASSEMBLY	1
21	026-01X2069	RIGHT HANDLE ASSEMBLY	1
25	026-01T1336	WEIGHT STACK TOP TUBE	1
26	026-01M0814	1.00" X 4.44" LG. SHAFT	1
28	026-01G0179	.75" DIA. X 70.46" LG. GUIDE ROD	2
37	026-1100211	WEIGHT SHIELD	1
41	026-01M0288	LATCH HOOK	1
42	026-01W0142	10 LBS. INTERMEDIATE RADIAL LOC WEIGHT PLATE	14
46	026-STD-SWTOP9	RADIAL LOC TOP WEIGHT	1
48	026-01W0141	16 HOLE WEIGHT SELECTOR STEM	1
67	022-01PDR008	4.00" DIA. x 7.00" LNG. ROLLER PAD	6
68	022-01PD0125_A	PAD ASSEMBLY X 21" LONG	1
69	022-01PD0126_A	PAD ASSEMBLY X 18" LONG	1

HARDWARE LISTING

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
9	020-0014027	ADJUSTABLE STOP	1
12	010-0008001	LANYARD COIL	1
14	026-01X2039	RADIAL CAST WT.SELECTOR PIN	1
22	014-0101005	1.00" ID FLANGED OILITE	2
23	016-0201008	END CAP-F 1.00" X 2.00" (BLACK)	2
24	019-0001006	Ø3.00" X .50" THICK RUBBER DONUT BLACK	2
27	026-01PL0125	E-Z GLIDE PLASTIC SLEEVE	2
29	019-0003002	.75" ID. RUBBER GROMMET	2
30	016-0101008	2.00" X 2.00" END CAP (GRAY)	5
31	016-0101006	1.50" X 2.50" END CAP (GRAY)	2
32	026-01M0551	HEAVY FLANGED SPACER .391" I.D. X 1.00" LG.	2
33	026-01M0825	HEAVY FLANGED SPACER .391" I.D. X .75" LG.	2
34	026-01M0128-1	PULL PIN CAP	1
35	026-01PL0138	THREADED T-HANDLE	1
36	014-0018005	.390" I.D. X .670" O.D. X .50" LG. SPACER	1
38	026-01PL2005	PLUG BUMPER (2 STEM)	1
39	016-0101009	2.00" X 3.00" END CAP (GRAY)	2
43	026-01M0271	.391" I.D. X .563" O.D. X .25" LG. SPACER	1
44	014-0019002-1	1.00" I.D. SPLIT COLLAR THREADED	2
45	026-01PL0269	CAST WEIGHT BUSHING	28
47	026-01PL0134	GUIDE ROD BUSHING	2
49	030-0303006	Ø7/16" X 3.00" LG. ROLL PIN	1
50	010-0008002	LANYARD PIN	1
51	014-0015001	.25" C-CLIP	1
52	026-01PL2004	DELRIN SLEEVE	2
53	014-0101002	OILITE FLANGED	6
54	020-0011009	SPRING	3
55	016-0201007	END CAP Ø1.00" (BLACK)	4
56	026-01M0839	LOCK OUT CAP	2
57	026-01M0838	LOCK OUT PLUNGER	2
58	026-01PL0138	T- HANDLE	2
59	030-0303012	ROLL PIN .130" DIA. X .870" LG.	2
60	018-0001002	Ø3.50" CABLE PULLEY	14
61	018-0001003	Ø4.50" CABLE PULLEY	1
62	026-01PL0151	PLASTIC WASHER Ø2.50"	10
63	026-01M0760	.391" I.D. X .50" LG. HEAVY FLANGED SPACER	12
64	026-01M0200	QUICK RELEASE CABLE LOCK	2
65	2-16-CAP-384	.375" DIA X 4" LG. SLEEVE	2
66	019-0002040	1.00" DIA. X 13.60" LG. CLOSED END FOAM GRIP	2
67	022-01PDR008	ROLLER PAD Ø4.00" X 7.00" LG.	6

HARDWARE LISTING

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
72	012-0305003	3/8"-16UNC JAM NUT (WZ)	1
73	011-0007097	1/4"-20UNC X .75" SHB (BZ)	4
74	011-0107028	5/16"-18UNC X 4.00" HHB (WZ)	2
75	011-0107024	5/16"-18UNC X 2.25" HHB (WZ)	2
76	011-0107047	3/8"-16UNC X 3.00" HHB (WZ)	6
77	011-0107032	3/8"-16UNC X 2.50" HHB (WZ)	8
78	011-0407018	3/8"-16UNC X 3.75" HHB (WZ)	1
79	011-0407069	3/8"-16UNC X 2.75" HHB (WZ)	6
80	011-0107046	3/8"-16UNC X 4.50" HHB (WZ)	1
81	011-0407059	3/8"-16UNC X 3.25" HHB (WZ)	1
82	011-0107051	3/8"-16UNC X 3.50" HHB (WZ)	7
83	011-0407058	3/8"-16UNC X 2.00" HHB (WZ)	4
84	011-0407020	3/8"-16UNC X 1.75" HHB (WZ)	4
85	011-0407022	3/8"-16UNC X 1.00" HHB (WZ)	2
86	011-0201003	3/8"-16UNC X 1.00" BHB (BZ)	6
87	011-0107050	1/2"-13UNC X 3.75" HHB (WZ)	1
88	013-0102028	3/8" CURVED WASHER (WZ)	4
89	013-0102020	3/8" SPLIT LOCK WASHER (BZ)	6
90	013-0303003	3/8" FENDER WASHER (BZ)	6
91	019-0002041	1.00" DIA. X 16.00" LG. CLOSED END FOAM GRIP	2
92	013-0102003	1/2" X 27mm SAE FLAT WASHER (WZ)	4
93	013-0402007	3/8" X 22mm FLAT WASHER (WZ)	61
94	013-0102004	5/16" X 22mm USS FLAT WASHER (WZ)	4
95	012-0104008	3/8"-16UNC THIN NYLOCK NUT (WZ)	40
96	012-0304011	1/2"-13UNC THIN NYLOCK NUT (WZ)	3
97	010-01C0288T	CABLE ASSEMBLY	1
98	010-01C0289T	CABLE ASSEMBLY	1
99	010-01C0290T	CABLE ASSEMBLY	1
100	026-01M0128-3	PULL-PIN PLUNGER SHORT	1
101	016-0101004	1.50" X 1.50" END CAP	1

ABBREVIATION LISTING

BZ = Black Zinc

WZ = White Zinc

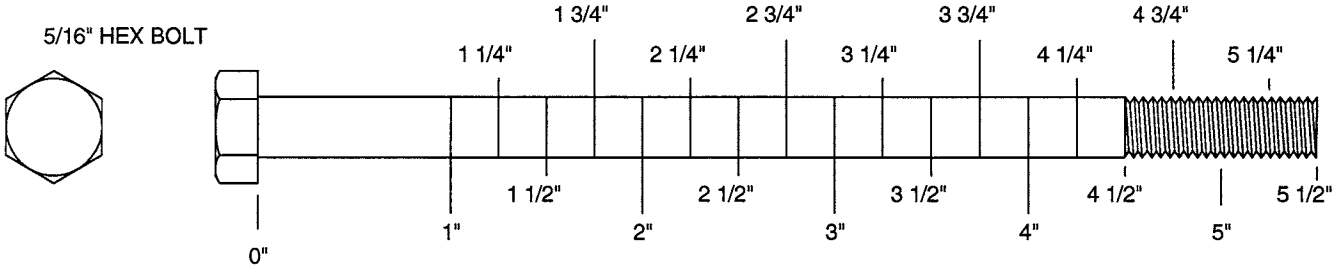
FHS = Flat Head Screw

BHS = Button Head Screw

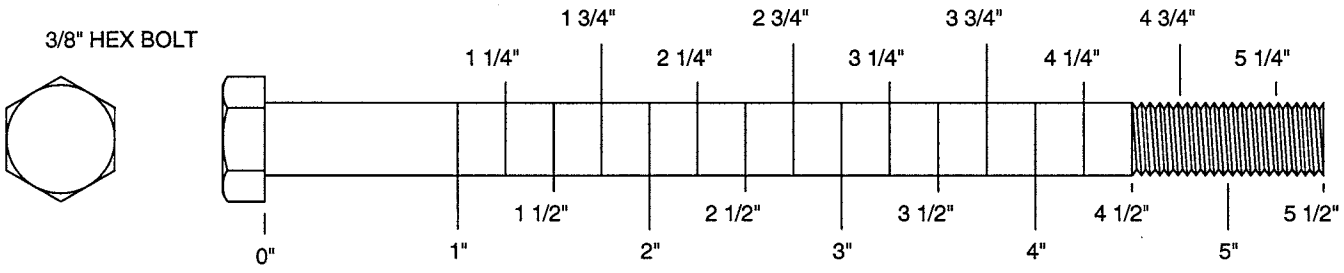
SHS = Socket Head Screw

HHB = Hex Head Bolt

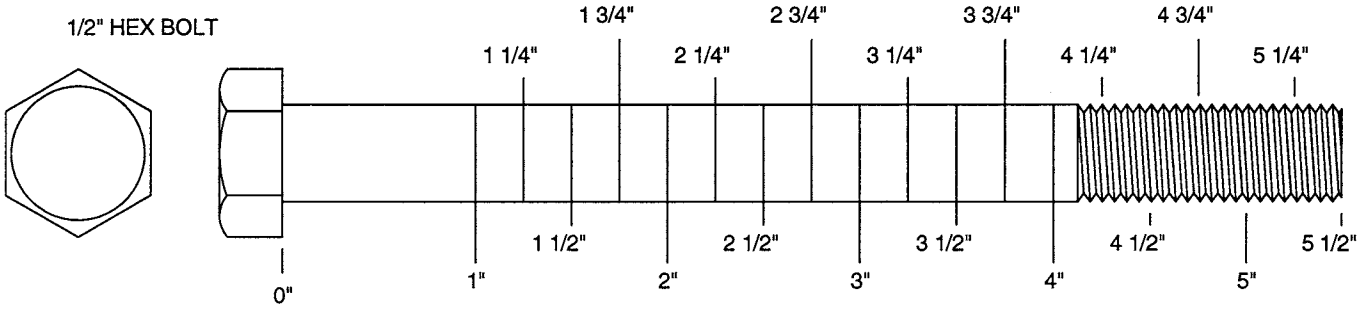
5/16" HEX BOLT



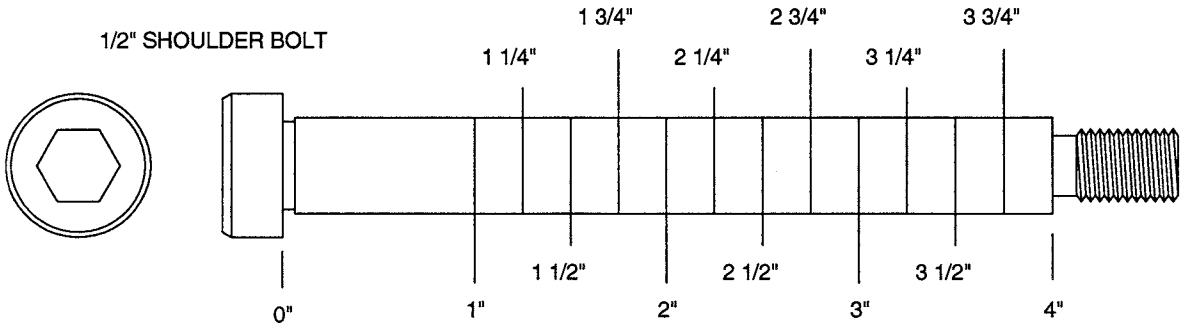
3/8" HEX BOLT



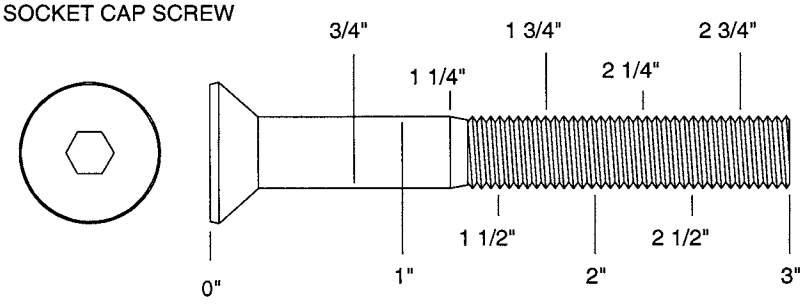
1/2" HEX BOLT



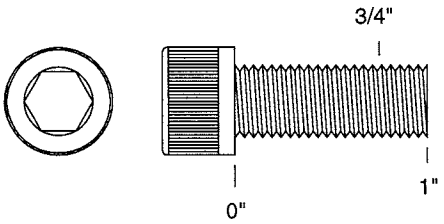
1/2" SHOULDER BOLT



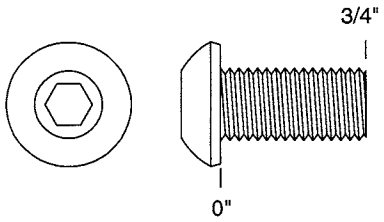
3/8" FLATHEAD
SOCKET CAP SCREW



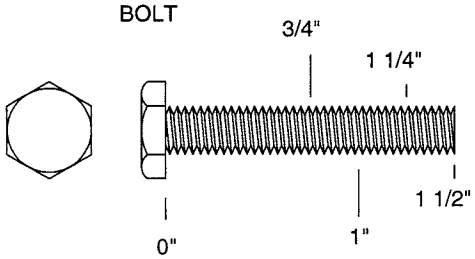
3/8" SOCKET
CAP SCREW



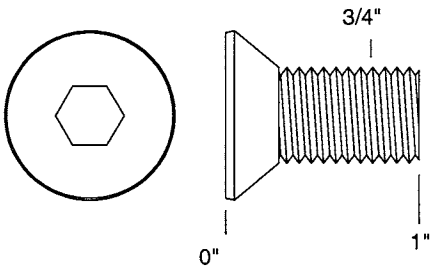
3/8" BUTTON
HEAD CAP SCREW



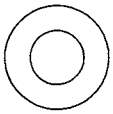
1/4" HEX
BOLT



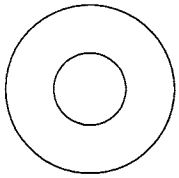
1/2" FLATHEAD
SOCKET CAP SCREW



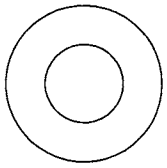
013-0002003
1/4"
FLAT WASHER
SMALL, SAE, 13mm



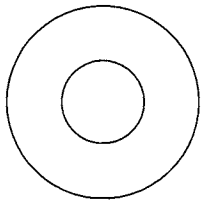
013-0102004
5/16"
FLAT WASHER
LARGE, USS, 22mm



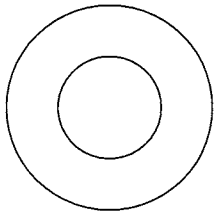
013-0002004
3/8"
FLAT WASHER
SMALL, SAE, 21mm



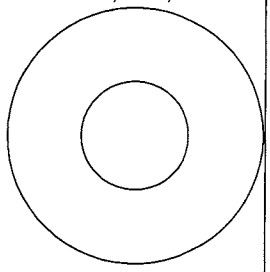
013-0402005
3/8"
FLAT WASHER
LARGE, USS, 25mm



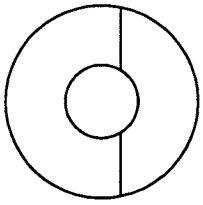
013-0102003
1/2"
FLAT WASHER
SMALL, SAE, 27mm



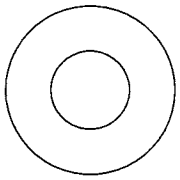
013-0102026
1/2"
FLAT WASHER
LARGE, USS, 34mm



013-0102028
3/8"
CURVED WASHER

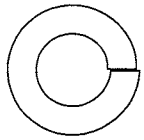


013-0402007
3/8"
FLAT WASHER
22mm O.D.

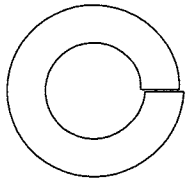


013-0102019
1/4"
LOCK WASHER

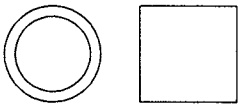
013-0102020
3/8"
LOCK WASHER



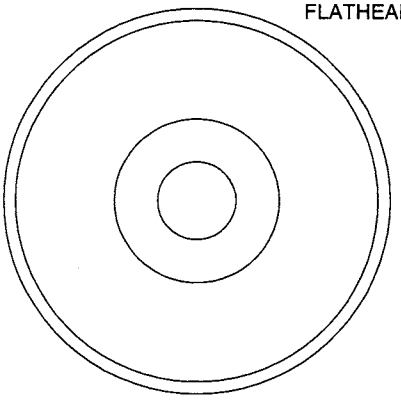
013-0102018
1/2"
LOCK WASHER

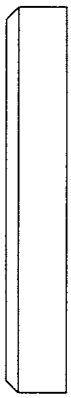


014-0018001
1/2" LONG
SPACER

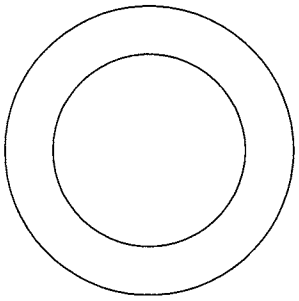


026-01M0238
2" ALUMINUM
FLATHEAD CAP

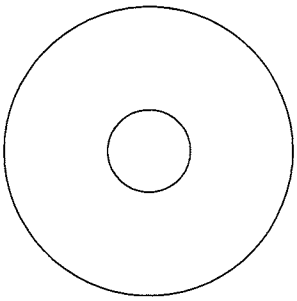




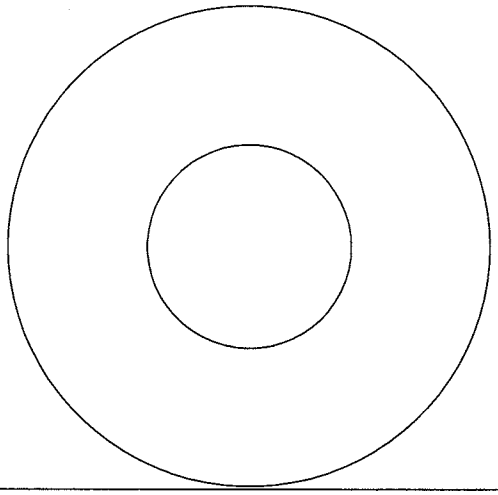
016-0009003
1" SHIM WASHER



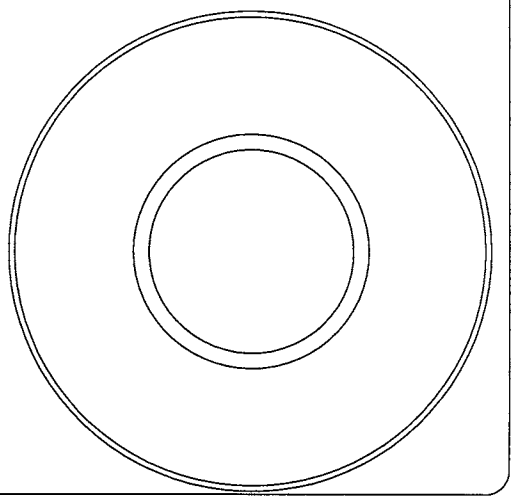
013-0003002
3/8" FENDER WASHER



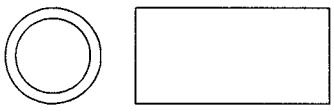
013-0003004
1 1/16"
FENDER WASHER



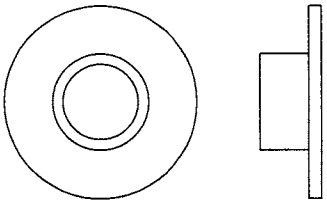
026-01PL151
PLASTIC 1 1/16"
FENDER WASHER



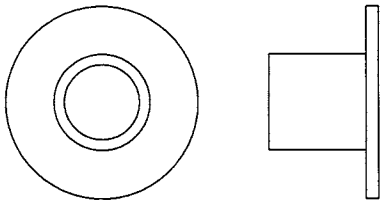
014-0018002
1" LONG
SPACER



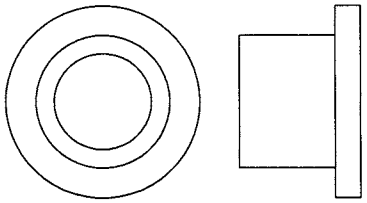
026-01M0211
1/4" LONG
FLANGED SPACER



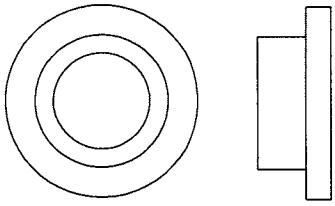
026-01M0198
1/2" LONG
FLANGED SPACER



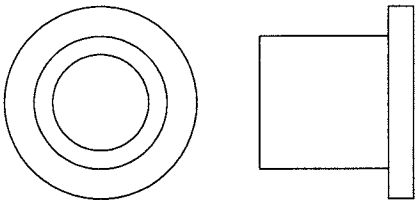
026-01M0760
1/2" LONG HEAVY
FLANGED SPACER



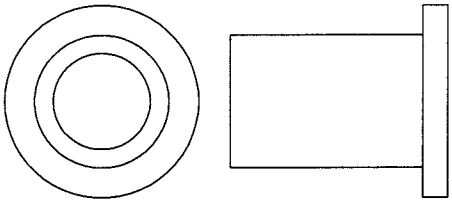
026-01M211T
1/4" LONG HEAVY
FLANGED SPACER



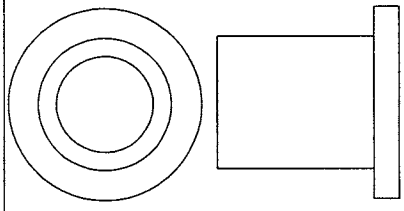
026-01M0532
11/16" LONG HEAVY
FLANGED SPACER



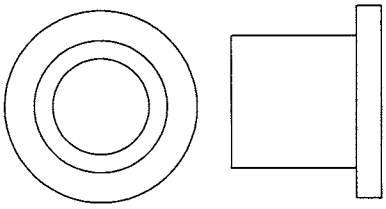
026-01M0551
1" LONG HEAVY
FLANGED SPACER



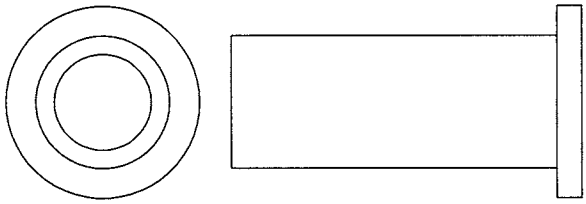
026-01M0788
.81" LONG HEAVY
FLANGED SPACER



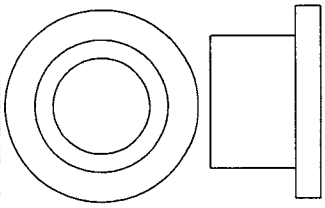
026-01M0780
.65" LONG HEAVY
FLANGED SPACER



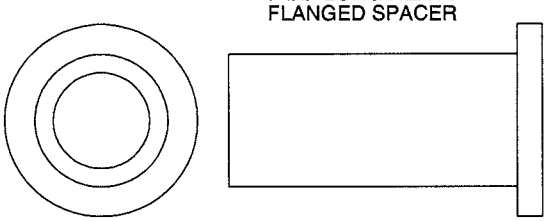
026-01M0761
1 11/16" LONG HEAVY
FLANGED SPACER



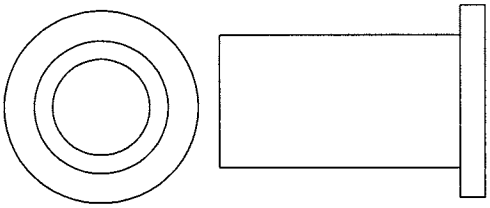
026-01M0789
.44" LONG HEAVY
FLANGED SPACER



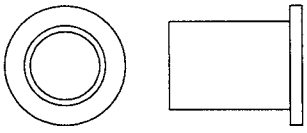
026-01M0762
1 1/2" LONG HEAVY
FLANGED SPACER



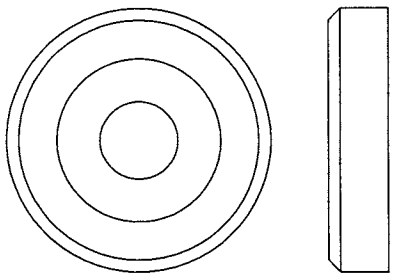
026-01M0768
1 1/4" LONG HEAVY
FLANGED SPACER



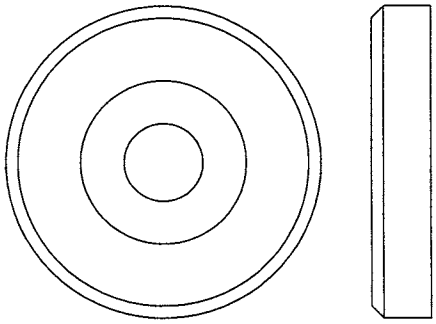
026-01M0600
.625" LONG
FLANGED SPACER



026-01M0240
1 3/8" ALUMINUM
FLATHEAD CAP



026-01M0239
1 5/8" ALUMINUM
FLATHEAD CAP



MAINTENANCE SCHEDULE

ROUTINE	HOME MAINTENANCE	LATEST DATE ENTRY								
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	WEEKLY									
Clean; Upholstery	WEEKLY									
Inspect; Cables or Belts and their tension	WEEKLY									
Inspect; Accessory Bars, and Handles	3 MONTHS									
Inspect; All Decals	3 MONTHS									
Inspect; All Nuts and Bolts, Tighten if needed	3 MONTHS									
Inspect; Anti-Skid Surface	3 MONTHS									
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	3 MONTHS									
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	3 MONTHS									
Clean and Wax; All Glossy Finishes	YEARLY									
Repack with Grease; Linear Bearings	YEARLY									
Replace; Cables, Belts and Connecting Parts	3 YEARS									

For personal, in home use, please follow the home maintenance schedule listed above.

HOIST FITNESS SYSTEMS
GENERAL MAINTENANCE INFORMATION

Links, Pull-Pins, Snap Locks, Swivels, Weight Stack Pins:

***Check all pieces for signs of visible wear or damage.**

***Check springs in snap hooks and pull-pins for proper tension and alignment.**

***If the spring sticks or has lost its rigidity, replace it immediately.**

Upholstery:

***To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.**

***Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.**

***Replace ripped or warn upholstery immediately.**

***Keep sharp or pointed objects clear of all upholstery.**

Decals:

***Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.**

Nuts and Bolts:

***Inspect all nuts and bolts for any loosening and tighten if needed.**

***Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.**

Anti-Skid Surfaces:

***These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.**

Belts and Cables:

***Hoist uses only high quality belt, and mil-spec cables.**

***Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.**

***While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.**

***Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables has been replaced.**

GENERAL MAINTENANCE INFORMATION

(CONTINUED)

Belt and Cable Tension:

***Referring to the Owners Manual, when belts or cables are used check all bolts attachments to be sure they are properly attached.**

***Check slack in cables and re-adjust cable tension if needed.**

Seat Sleeves, Guide Rods:

***Wipe down adjusting tubes with a dust free rag before applying lubricant.**

***Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.**

Linear Bearings:

***Referring to the Owners Manual carefully dis-assemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.**

PLEASE KEEP THIS FOR YOUR RECORDS

WEIGHT TRAINING TIPS

Always consult your physician before starting any exercise program.
To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your HOIST® Classic II Fitness System, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

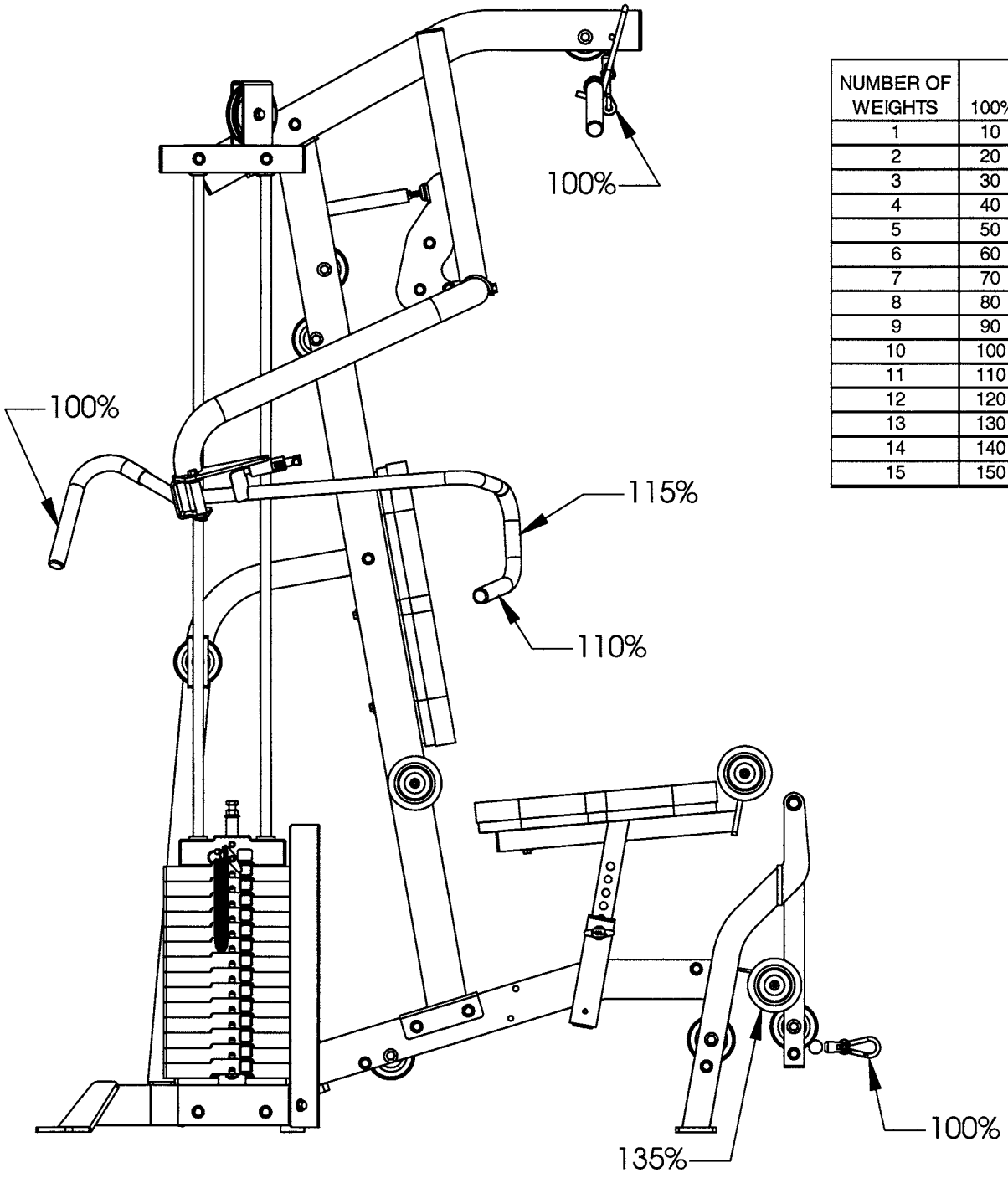
Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.

Use this manual to guide you through the basic exercises you can perform on your HOIST® Classic II machine. To gain maximum results and avoid possible injury, consult a fitness professional to develop your complete exercise program.

Enjoy your HOIST CLASSIC II Fitness System!

WEIGHT RATIOS

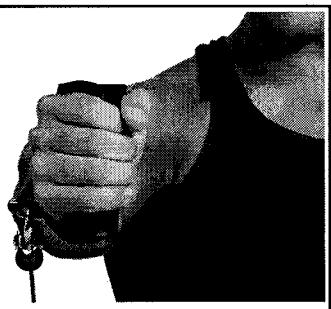
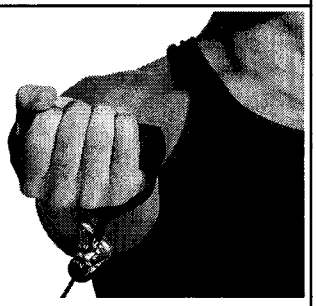


NUMBER OF WEIGHTS	100%	110%	115%	135%
1	10	11	12	14
2	20	22	23	27
3	30	33	35	41
4	40	44	46	54
5	50	55	58	68
6	60	66	69	81
7	70	77	81	95
8	80	88	92	108
9	90	99	104	122
10	100	110	115	135
11	110	121	127	149
12	120	132	138	162
13	130	143	150	176
14	140	154	161	189
15	150	165	173	203

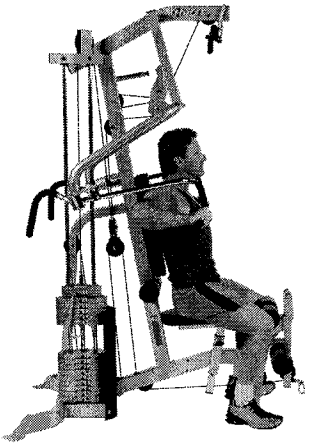
The above chart shows the standard weight stack this unit. The weights listed are approximate. Hoist reserves the right to modify the machine without prior notice.

WORKOUT VARIATIONS

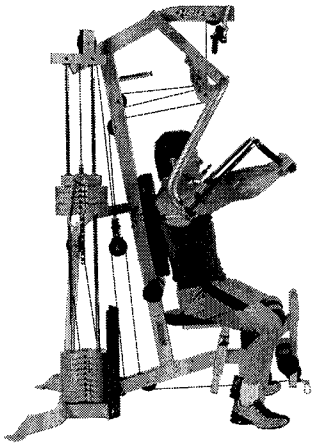
The CLASSIC II's versatile design allows you to customize your workout to fit your needs. Enhance your routine by performing an exercise using a different hand position or movement pattern. By varying the way you perform an exercise, you will work your muscles differently.

HAND GRIPS		
		
OVERHAND GRIP	**NEUTRAL GRIP**	**UNDERHAND GRIP**
Thumbs point inward, towards each other, in the starting position.	Thumbs are parallel, pointing in the same direction, in the starting position.	Thumbs point outward, away from each other, in the starting position.

EXERCISE DESCRIPTION
CONVERGING MOTION BENCH PRESS



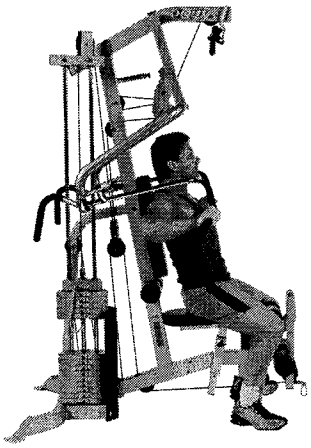
Start



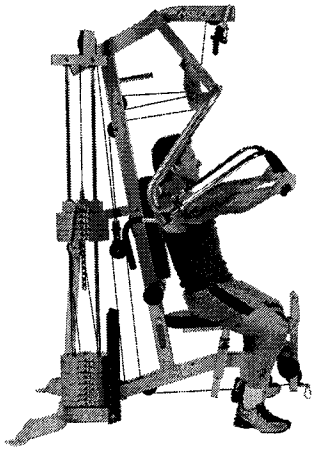
Finish

1. Sit upright with your back supported by the back pad.
2. Disengage the press arm handles and place the handle locks in the unlocked position.
3. Grip the press handles at chest height, adjust seat if needed.
4. Press handles forward/finish with your arms extended, hands together in front of your chest.
5. Slowly bring arms back to the starting position.

FIXED MOTION BENCH PRESS



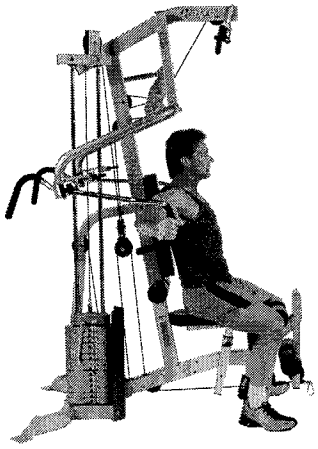
Start



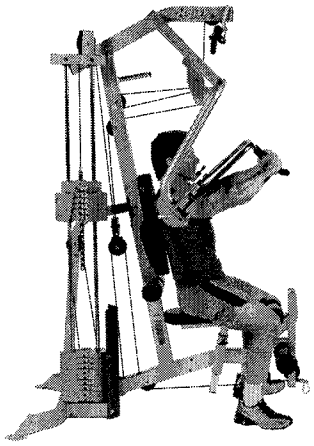
Finish

1. Sit upright with your back supported by the back pad.
2. Lock the press arm handles.
3. Grip the press handles at chest height, adjust seat if needed.
4. Press handles forward until your arms fully extended.
5. Slowly bring arms back to the starting position.

PECTORAL FLY



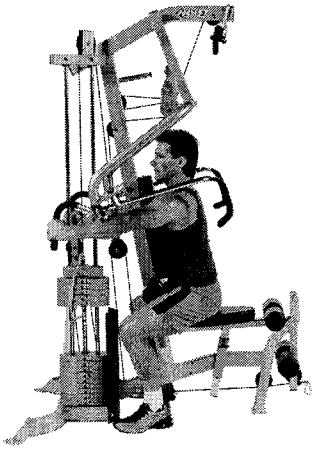
Start



Finish

1. Sit upright with your back supported by the back pad.
2. Disengage the press arm handles and place the handle locks in the unlocked position.
3. Grip the handles in a neutral position with arms out at sides of chest. Keep your elbows sligtly bent.
4. Rotate arms forward pivoting from the shoulder and finish by bring hands together in front of chest.
5. Hold position momentarily before slowly returning arms to the starting position.

SEATED MID ROW

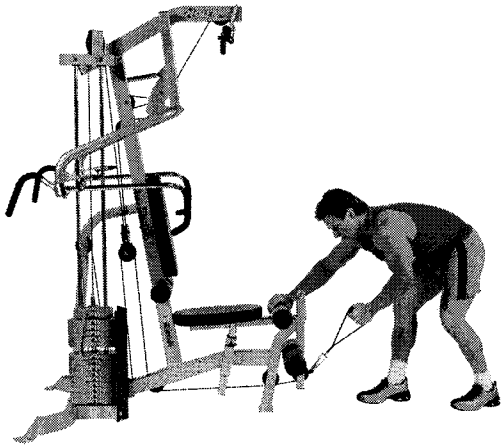


Start

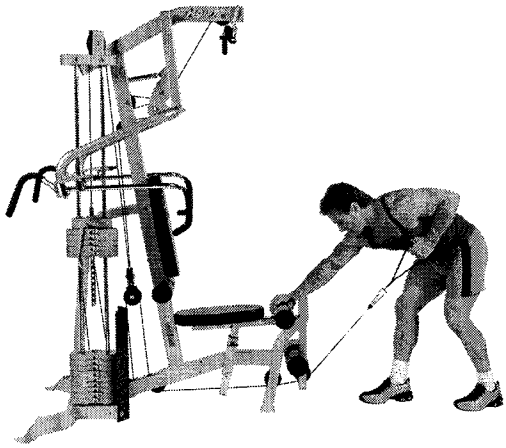
Finish

1. Sit facing the machine with your chest supported by the back pad.
2. Lock the press arm handles.
3. Adjust the seat height if necessary to grip the handles as shown.
4. Pull the pressing arm toward you.
5. Slowly return to the starting position.

EXERCISE DESCRIPTION
BENT OVER ROW



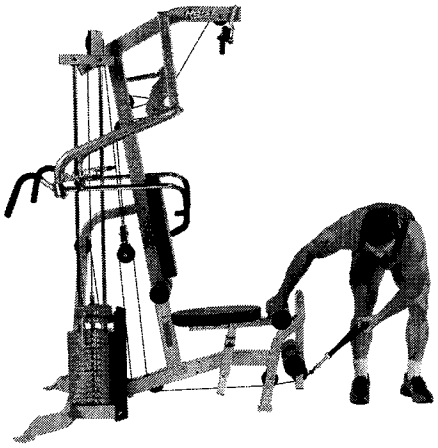
Start



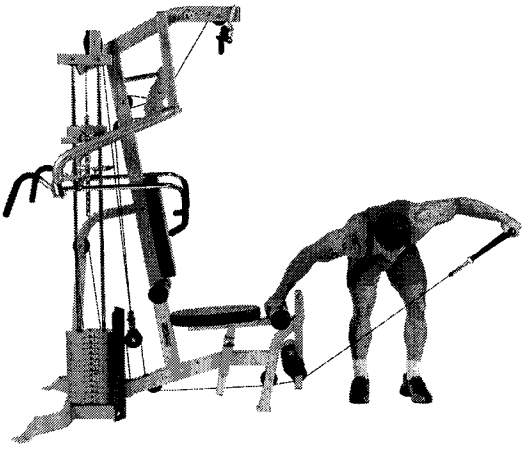
Finish

1. Lock the leg extension arm with the hook latch and attach one strap handle to the lower pulley.
2. Grip the handle. Bend over using the upper roller for support keeping knees bent. Do not bend over further than 90 degrees.
3. Pull arm upward keeping your elbow close to your body.
4. Slowly return to the starting position.

BENT OVER REAR DELT



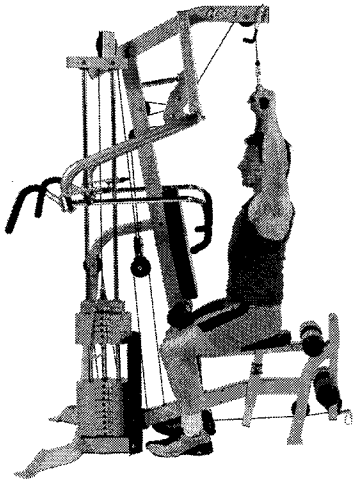
Start



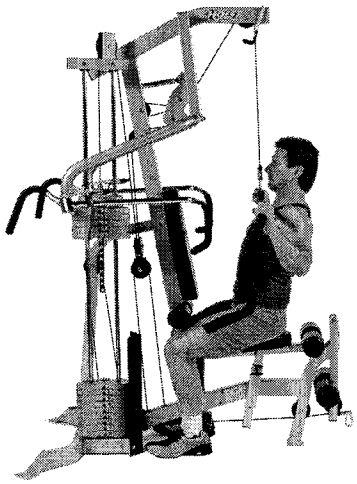
Finish

1. Lock the leg extension arm with the latch hook and attach one strap handle to the lower pulley.
2. Stand sideways to machine and bend at the waist until your body is parallel to the floor. Leave a slight bend in the knees and use the upper roller for support.
3. Grip the handle with the hand furthest from the machine and arc arm upwards keeping a slight bend at the elbow.
4. Slowly return to the starting position.

EXERCISE DESCRIPTION
LAT PULLDOWN



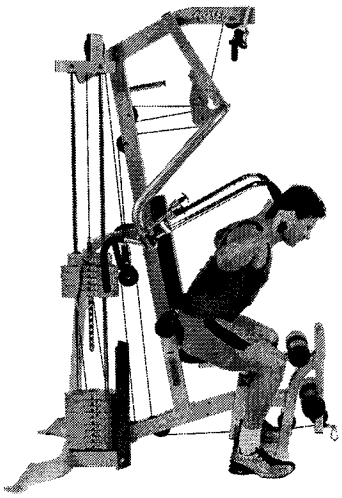
Start



Finish

1. Sit facing the machine with your knees locked under the lat hold down roller.
2. Grip the lat bar with your hands slightly wider than your shoulder width with palms facing forward.
3. Lean back slightly and pull the bar down slowly until it touches your upper chest area.
4. Slowly return to the starting position.

FIXED MOTION SHOULDER PRESS



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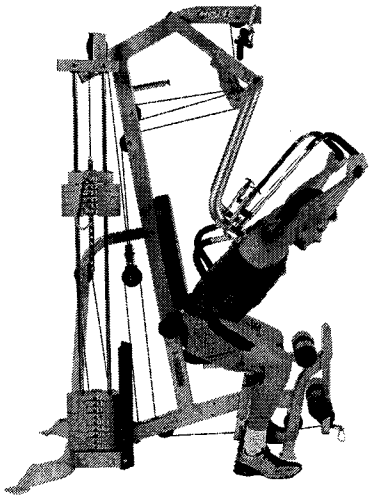


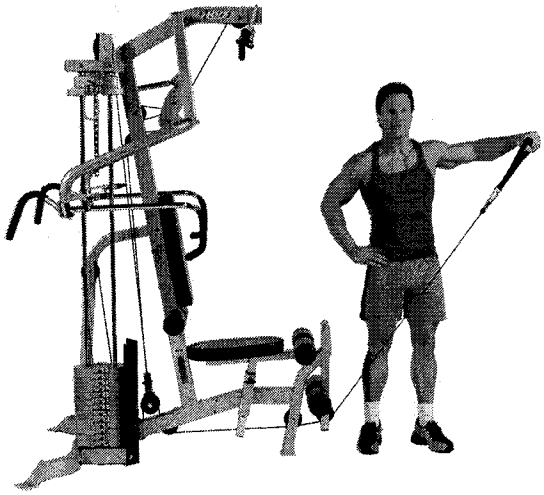
Finish

1. Sit leaning forward with your buttocks against the back pad.
2. Lock the press arm handles.
3. Hold the press arm handles at an upward angle until your arms are fully extended.
4. Slowly return to the starting position.

EXERCISE DESCRIPTION

LATERAL DELTOID

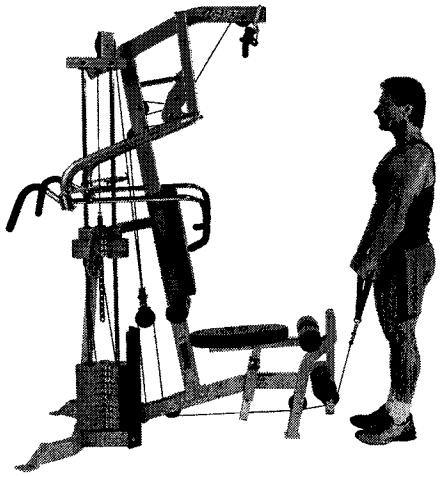
Start



Finish

1. Lock the leg extension arm with the latch hook and attach one strap handle to the lower pulley.
2. Stand sideways to the machine and grip handle with the hand furthest away from the machine.
3. Raise arm laterally, keeping elbow locked, until arm is parallel with the floor.
4. Slowly return to the starting position.

UPRIGHT ROW



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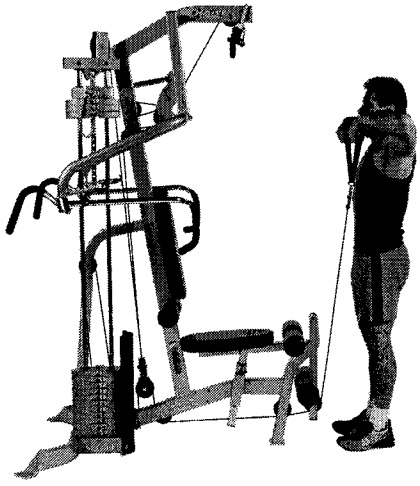
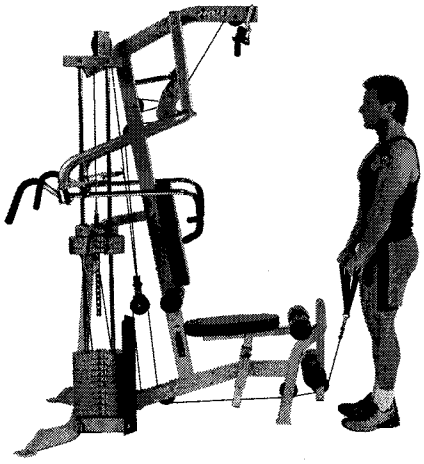


Finish

1. Lock the leg extension arm with the latch hook and attach both strap handles to the lower pulley.
2. Grip the handles with your hands approximately 4" to 6" apart.
3. Keeping your elbows above your hands, slowly pull upwards until your hands are above your chest.
4. Slowly return to starting position.

EXERCISE DESCRIPTION
REVERSE CURL



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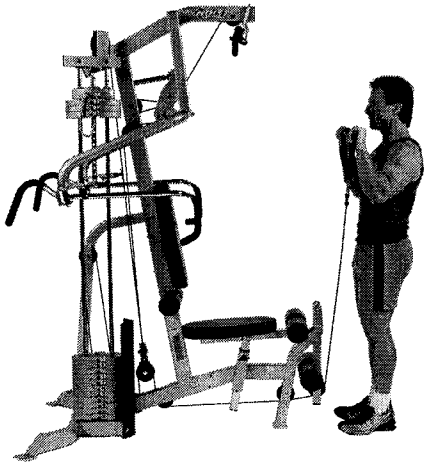
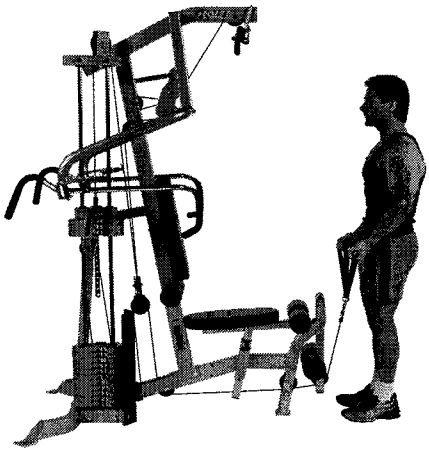


Finish

1. Lock the leg extension arm with the latch hook and attach both strap handles to the lower pulley.
2. Stand facing the machine. Grip the handles with your hands in an overhand position. Keep your hands appoximately 6" apart.
3. Curl your arms upward slowly.
4. Slowly return to the starting position.

BICEPS CURL



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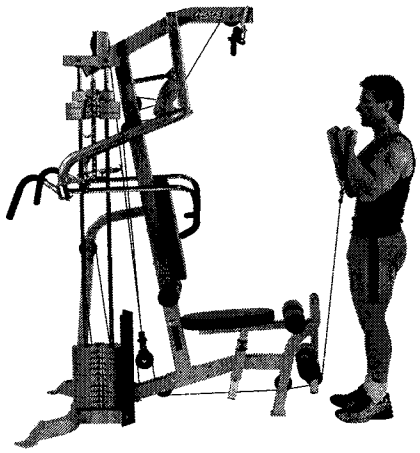
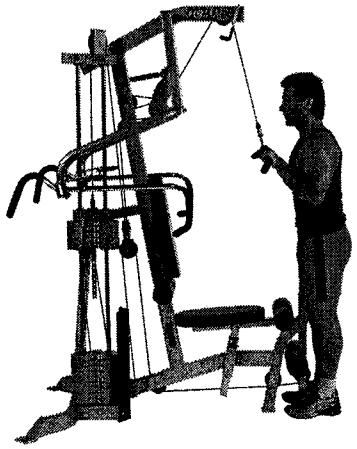


Finish

1. Lock the leg extension arm with the latch hook and attach both strap handles to the lower pulley.
2. Stand facing the machine. Grip the handles with your hands in an underhand position. Keep your hands approximately 6" apart.
3. Curl your arms upward slowly.
4. Slowly return to the starting position.

TRICEPS PUSHDOWN



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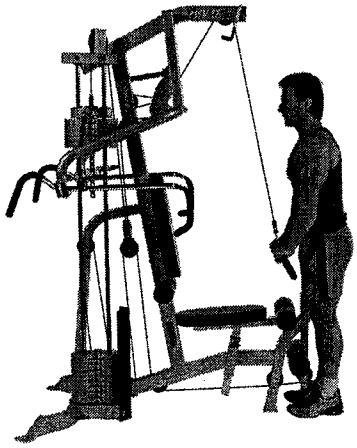


Finish

1. Stand facing towards the machine.

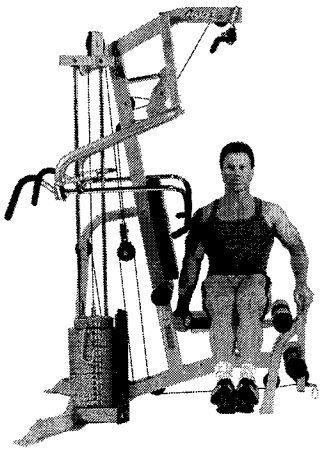
2. Grip the lat bar with your hands 4" to 6" apart, palms facing forward.

3. Bring the bar to chest height. Keep your arms tight against your body, and push the bar down slowly.

4. Slowly return to the starting position.

EXERCISE DESCRIPTION

KNEE RAISE



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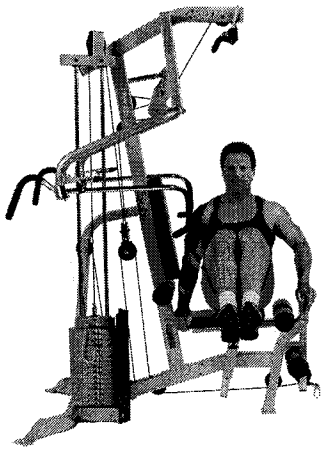
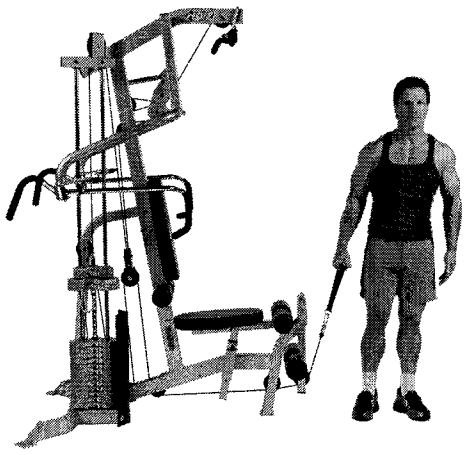


Finish

1. Sit on the seat sideways to the machine with your legs extended to one side.
2. Grip the ends of the seat pad for balance.
3. Lean back to balance yourself, and lift your feet slightly off the ground.
4. Lift your knees upwards towards your chest.
5. Slowly return to the starting position.

SIDE BEND



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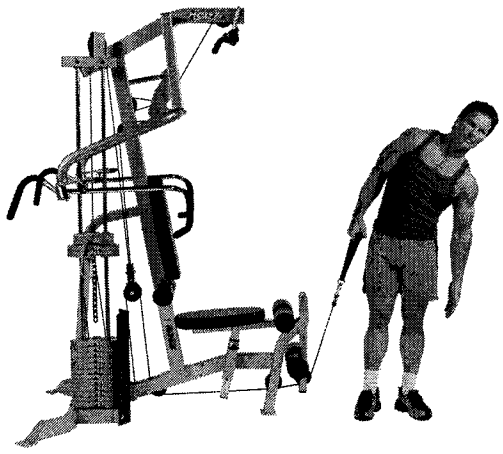
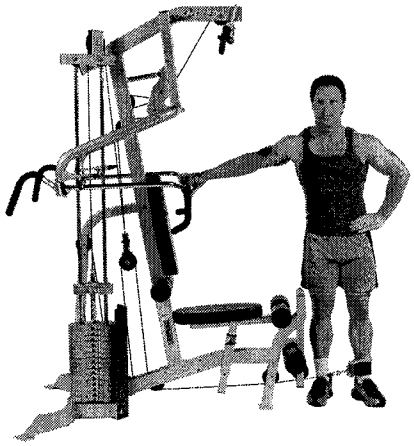


Finish

1. Lock the leg extension arm with the latch hook and attach one strap handle to the lower pulley.
2. Stand sideways to the machine, and grip handle with the hand closest to the machine.
3. Keep arm straight while crunching your upper body over and away from the machine.
4. Slowly return to the starting position.

EXERCISE DESCRIPTION

OUTER THIGH



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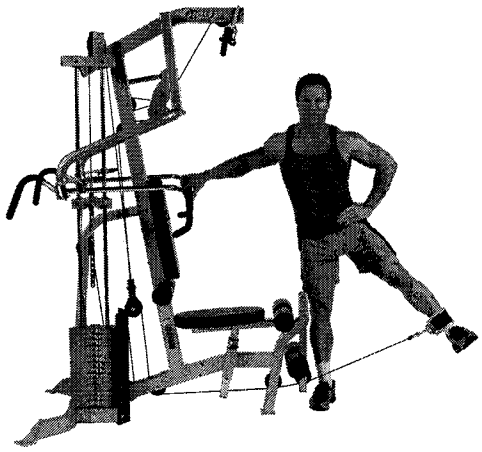
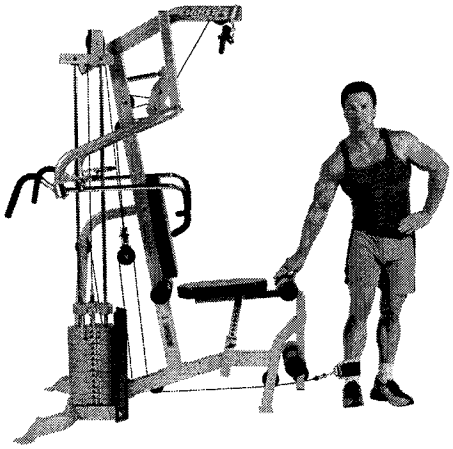


Finish

1. Lock the leg extension arm with the latch hook and attach the padded cuff to the lower pulley.
2. Stand sideways to the machine.
3. Attach the cuff to the leg furthest from the machine.
4. Grip the pressing handle for balance.
5. While Keeping your leg straight and positioned slightly in front of your body, lift leg outward and upward as far as possible. Keep your body straight, and lead with your heel.
6. Slowly return to the starting position.

INNER THIGH



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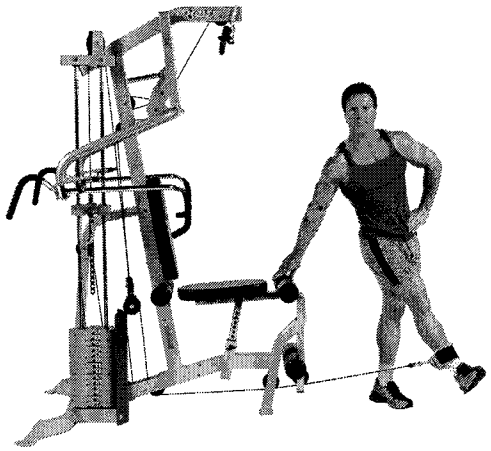
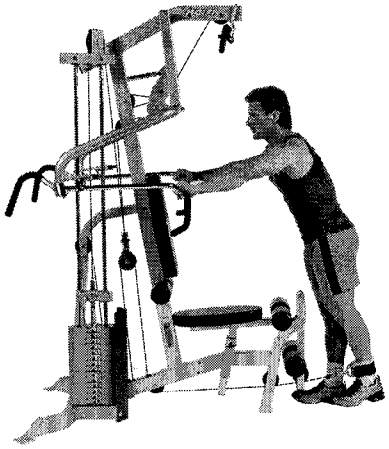


Finish

1. Lock the leg extension arm with the latch hook and attach the padded cuff to the lower pulley.
2. Stand sideways to the machine.
3. Attach the cuff to the leg closest to the machine. Balance yourself by holding the upper roller pads.
4. Slowly scissor your leg across your body while keeping your body straight.
5. Slowly return to the starting position.

GLUTE KICK



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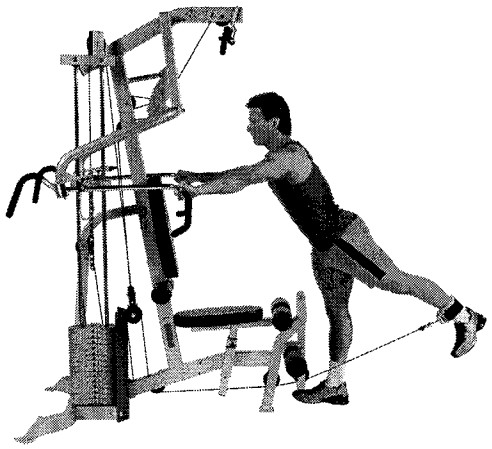


Finish

1. Lock leg extension arm with the latch hook and attach the padded cuff to the lower pulley.

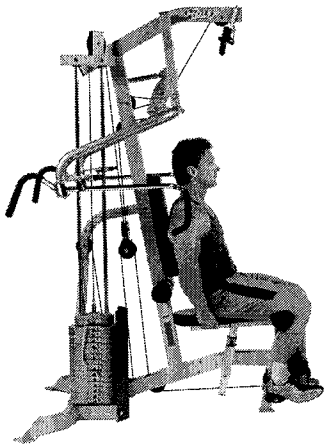
2. Attach the cuff to your ankle. Angle your upper body forward; use the pressing handles for balance.

3. Keep your hips stationary and your leg straight. Slowly raise your foot up, in a backwards direction, as far as possible. Keep your toe pointed straight down.

4. Contract your buttock at the peak of the movement, and hold your position momentarily.

5. Slowly return to the starting position.

LEG EXTENSION



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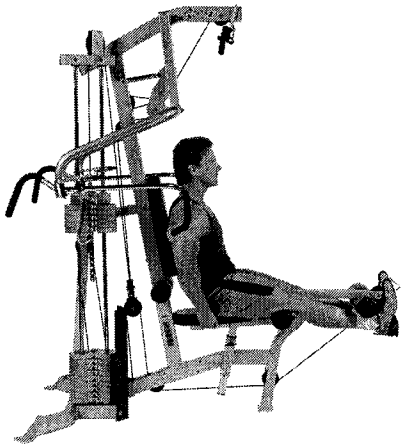


Finish

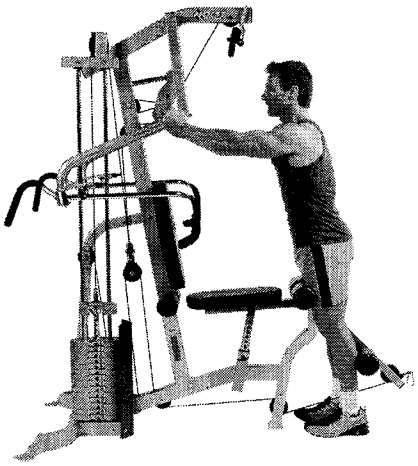
1. Adjust the seat so that the pivot of the leg extension/leg curl arm lines up with the pivot point of your knees.

2. Hook your legs over the upper roller pads, and your feet under the lower roller pads.

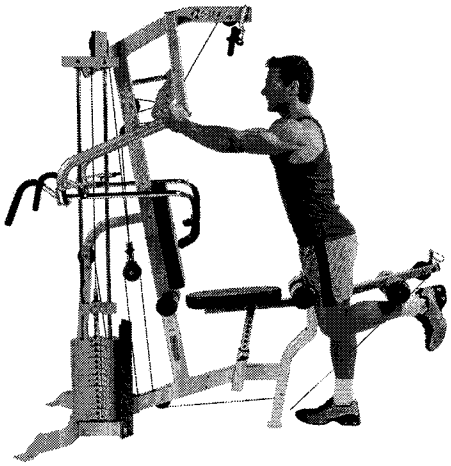
3. Extend your legs forward, and hold your position momentarily.

4. Slowly return to the starting position.

EXERCISE DESCRIPTION
STANDING LEG CURL



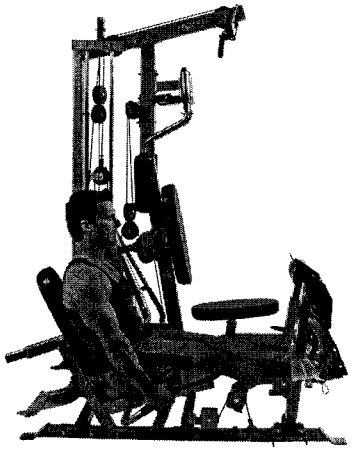
Start



Finish

1. Adjust the upper roller pad to rest just above your knee. Hook one foot under the lower roller pad.
2. Grip the press arm for balance.
3. Curl your leg upward and hold your position momentarily.
4. Slowly return to the starting position.

EXERCISE DESCRIPTION
TOE RAISES (optional)



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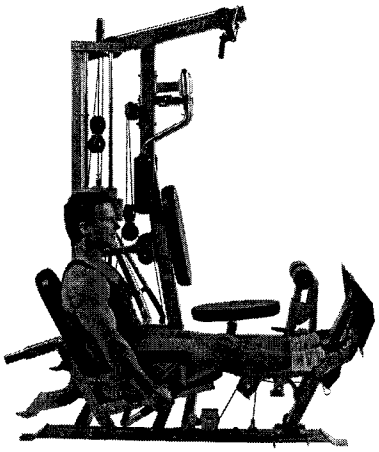
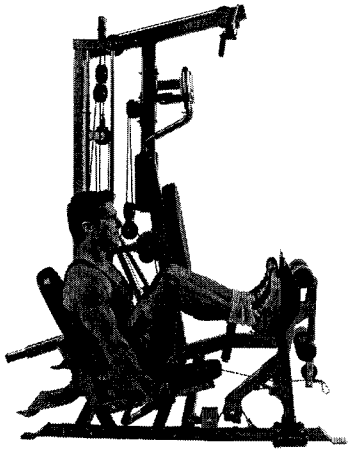


Finish

1. Adjust the back pad so your legs are slightly bent when your feet are placed on foot plate.
2. Fully extend your legs with your heels slightly lower than the bottom of the foot plate. Do not lock your knees.
3. Keep your knees in the position as described above; flex your toes forward as far as possible.
4. Slowly return to the starting position.

LEG PRESS (optional)



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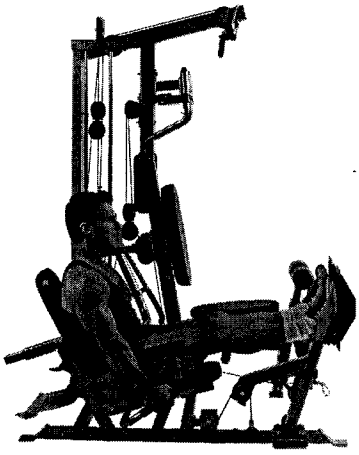

Finish

1. Adjust the back pad so legs are bent when feet are placed on the foot plate. Position your knees as close to your body as possible without bending past a 90° angle.
2. Slowly push your legs to a straight position, leaving a slight bend in your knees when fully extended. Never allow your knees to lock during the movement.
3. Slowly return to the starting position.

WEIGHT TRAINING EXERCISE LOG

S = Sets R = Repetition per set W = Weight used

| Date | | |

HOIST CLASSIC
LIMITED LIFETIME WARRANTY

Hoist Fitness Systems warrants this product to the original purchaser to be free from defects in workmanship and/or materials under normal use or service. If at any time a component part is defective, Hoist Fitness Systems shall repair or replace it (at Hoist Fitness Systems option) within a reasonable period of time.

This warranty does not cover costs of removal, transportation or reinstallation. This warranty shall not apply if the defect was caused by misuse, neglect, or normal wear and tear.

Starting from the original date of purchase, normal wear and tear shall be considerd as the following:

IN HOME USE: All malfunctions of upholstery, grips, paint, chrome, electronic components, belts, cables, pulleys, bearings, or bushings that occur after five (5) years. The Frame and all welded components are warranted for the life of the product.

COMERCIAL USE: This product was not designed for, nor intended to be used in, any commercial application. Use of this product in a commercial setting shall void all warranties and could result in serious injury.

Hoist Fitness Systems sole responsibility shall be to repair or replace the component within the terms stated above. Hoist Fitness Systems shall not be liable for any loss or damage of any kind including any incidental or consequential damages resulting, directly or indirectly from any warranty expressed or implied or any other failure of this product.

WHAT IS NOT COVERED BY THIS WARRANTY

Hoist's sole obligation under this warranty is limited to either repair or replacement of parts, subject to the additions below. This warranty neither assumes nor authorizes any person to assume obligations other than expressly covered by this warranty.

NO CONSEQUENTIAL DAMAGES. Hoist is not responsible for economic loss; profit loss; or special, indirect, or consequential damages.

WARRANTY IS NOT TRANSFERABLE. This warranty is not assignable and applies only in favor of the original purchaser/user to whom delivered. Any such assignment or transfer shall void the warranties herein made and shall void all warranties, expressed, implied or statutory. These warranties are exclusive and in lieu of all other warranties, including implied warranty and merchantability or fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof.

ALTERATION, NEGLECT, ABUSE, MISUSE, NORMAL WEAR & TEAR, ACCIDENT, DAMAGE DURING TRANSIT OR INSTALLATION, FIRE, FLOOD, ACTS OF GOD. Hoist is not responsible for the repair or replacement of any parts that Hoist determines have been subjected after the date of manufacture to alteration, neglect, abuse, misuse, normal wear & tear, accident, damage during transit or installation, fire, flood, or an ACT OF GOD.

TRANSPORTATION COSTS. Hoist will accept parts covered under this warranty freight collect, provided that shipment has received prior approval. Hoist is not responsible for any other transportation costs, but will ship freight collect parts either repaired or replaced under these warranties.

WARRANTY CLAIMS. All claims should include: model number, the serial number, proof of purchase, date of installation, and all pertinent information supporting the existence of the alleged defect.

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Web Site - www.hoistfitness.com

PLEASE KEEP THIS FOR YOUR RECORDS